

## SWS-06~12 SUPERIOT RMA SOLDER

No cleaning high performance resin core solder, highest grade flux construction

- Completely non-corrosive flux residue which requires no cleaning after soldering
- Everlasting and reliable bonding owing to non-conductive and non-absorbable residue
- Wide solder spread and wetting for speedy work
- Contains organic amine activated rosin to meet highest JIS grade & MIL-RMA.



■ Superiot RMA / For use on precision PCB of copper and its alloy

Item No.	Tin/Lead Ratio, Melting point	Flux(Wt%)	Soluble resistance $\Omega \cdot \text{cm}$	Insulation resistance $\Omega$	Wire diam. (mm)	Wire length. (m)
SWS-06	Sn60/Pb40 183~190°C	1.7% Noncleaning flux	$1 \times 10^5$	$3 \times 10^{13}$ (Normal temp.)	0.6	5.6
SWS-08					0.8	4.4
SWS-10					1.0	5.5
SWS-12					1.2	4.6

## SWA-06~12 SUPERIOT RA SOLDER

No cleaning high performance resin core solder for soldering stainless steel

- Non-corrosive flux residue featuring everlasting bonding
- Featuring stable bonding owing to non-conductive and non-absorbable residue
- Continuous and high performance activation makes it possible to solder stainless steel.
- Contains organic amine activated rosin to meet JIS standard.



■ Superiot RA / For use on stainless steel & nickel

Item No.	Tin/Lead Ratio, Melting point	Flux(Wt%)	Soluble resistance $\Omega \cdot \text{cm}$	Insulation resistance $\Omega$	Wire diam. (mm)	Wire length. (m)
SWA-06	Sn60/Pb40 183~190°C	2.7% Noncleaning flux	$6 \times 10^4$	$2 \times 10^{13}$ (Normal temp.)	0.6	5.6
SWA-08					0.8	4.4
SWA-10					1.0	5.5
SWA-12					1.2	4.6

## SWS-56~82 SUPERIOT RMA SOLDER



SWS-58

SWS-80

Item No.	Wire diam. (mm)	Weight (g)
SWS-56	0.6	500
SWS-58	0.8	
SWS-60	1.0	
SWS-62	1.2	
SWS-76	0.6	1000
SWS-78	0.8	
SWS-80	1.0	
SWS-82	1.2	

## SWA-56~82 SUPERIOT RA SOLDER



SWA-58

SWA-80

Item No.	Wire diam. (mm)	Weight (g)
SWA-56	0.6	500
SWA-58	0.8	
SWA-60	1.0	
SWA-62	1.2	
SWA-76	0.6	1000
SWA-78	0.8	
SWA-80	1.0	
SWA-82	1.2	

## SWU-02~06

## RoHS SOLDER WICK

- SODER-WICK® Highest copper braid features fast absorption of solder.
- No cleaning process required and leaving less residue of flux on circuit board



For desoldering highly dense SMD

SWU-02 1.5mm×1.5m



For desoldering small electronic parts or plated through hole

SWU-03 1.9mm×1.5m



For desoldering medium electronic parts or solder bridges

SWU-04 2.8mm×1.5m



For desoldering large-sized parts or terminals

SWU-05 3.9mm×1.5m



For use at large solder lugs

SWU-06 5.6mm×1.5m

- High quality solder wire for precision electronic components.
- No paste is necessary because of activated rosin.



Item No.	diam.(mm)	Weight(g)
SW-11	0.6	150
SW-12		500
SW-13	0.8	1000
SW-21		150
SW-22		500
SW-23	1.0	1000
SW-30		20
SW-31		150
SW-32		500
SW-33	1.2	1000
SW-41		150
SW-42	1.6	500
SW-43		1000
SW-51		150
SW-52	1.6	500
SW-53		1000