

GENERAL CATALOG 2025



TORQUE WRENCH

AND ANALYZER

<https://www.bestool-kanon.co.jp>



NAKAMURA MFG.CO.,LTD.
TSURU FACTORY



ISO 9001
JQA-2434



ISO 14001
JQA-EM1367

BESTOOL-KANON

Exploring the frontiers of higher accuracy and reliability.

Every single fastener fulfills an important function maintaining the life of every product. In the transportation or chemical industries, if a fastener loosens from improper tightening, it might cause a serious disaster costing human life. We focus our techniques and wisdom, accumulated over many years, on preventing such occurrences.

Tightening only by hand will cause unexpected disaster. For example,

Traffic accidents

Improper wheel nut tightening resulting in wheels coming off.

Construction accidents

Improper tightening of structural joints resulting in collapsing scaffolding or buildings.

Explosions

Improperly tightened underground gas line joints resulting in leakage and explosion.

Chemical accidents

In chemical plants, improperly tightened joints can release toxic substances.

Torque tools play an important role in preventing such incidents.

Torque tools tighten joints uniformly with adequate force.

In particular they serve:

1. To prevent under-or-over-tightening.
2. To tighten multiple bolts uniformly.
3. To adequately generate the clamping force required for bolted joints.

BESTOOL-KANON

NOTE: Can be calibrated to : Inch pounds, Foot pounds, Newton meters.

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QLK

ADJUSTABLE, RATCHET
TORQUE WRENCHES



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QSPKH QSPK-A



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SPCK/SPCKH,SPCKA

PRE-SET, REPLACEABLE HEAD
TORQUE WRENCHES



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LCK/GCK

ADJUSTABLE, REPLACEABLE
HEAD TORQUE WRENCHES



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ADJUSTABLE, REPLACEABLE HEAD TORQUE
WRENCHES WITH RUBBER GRIP



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HEADS

OPTIONAL REPLACEABLE
HEADS



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PRE-SET
TORQUE WRENCHES



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RSPK

PRE-SET, RING
TORQUE WRENCHES



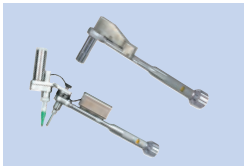
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QLK-LR/ HYK



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MQLK MQLK-E



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TCSK-99MA SWPM Series



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INDICATOR PLATE
TORQUE WRENCHES



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TOK-G

DIAL INDICATOR
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DTC-REV

DATA OUTPUT DIGITAL TORQUE
WRENCHES



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DTC-REV

DIGITAL TORQUE WRENCH
WITH CONNECTED DISPLAY



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DTDK-REV

DIGITAL TORQUE DRIVER
WITH CONNECTED DISPLAY



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LTDK

CLUTCH RELEASE TORQUE
SCREW DRIVERS



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STDK

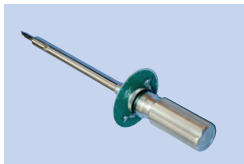
PRE-SET TORQUE DRIVERS



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DIAL GAUGE
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TORQUE GAUGES



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KDTA-GT-UC

DIGITAL TORQUE ANALYZERS



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KDTA-GTH-UC

LARGE DIGITAL TORQUE
ANALYZERS



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KDTA-GTS-UC

DIGITAL TORQUE ANALYZERS



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DRT

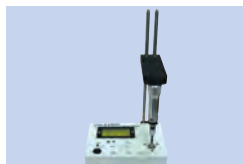
KANON TORQUE MEASUREMENT
MULTI-INDICATOR



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KDTA-DH

DIGITAL TORQUE ANALYZERS
FOR TORQUE DRIVERS



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KDTA-D

DIGITAL TORQUE ANALYZERS
FOR ELECTRIC DRIVERS



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TK

TENSION GAUGES



Freely set torque values within the capacity range. Replaceable socket, ratchet wrenches.

FEATURES

- The ratchet improves efficiency. These wrenches are well suited for repetitive work.
- By replacing the sockets, various sizes of fasteners can be tightened within the tool's capacity range.
- By reversing the ratchet, the wrench can be used to loosen fasteners counter-clockwise.
- Tightening to a torque setting can only be done clockwise.
- Accuracy : $\pm 3\%$ of indicated value over the full range.

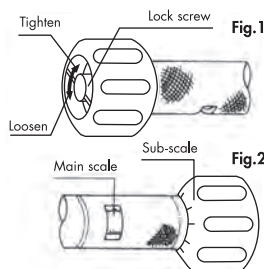


30~4200QLK

ADJUSTING THE TORQUE SETTING

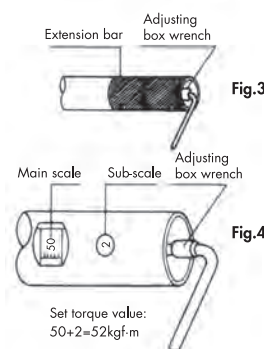
◆ 30QLK~5600QLK

- (1) Loosen the lock screw. (See Fig.1)
- (2) Turn the sub-scale and adjust to a torque value (the main scale plus the sub-scale)(See Fig.2)
- (3) Tighten the lock screw. (If the lock screw hits the pin before completely tightening, then change the position of the pin)

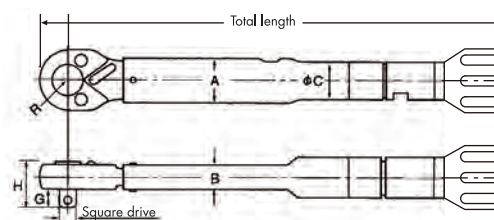


◆ 7000QLK~21000QLK-8

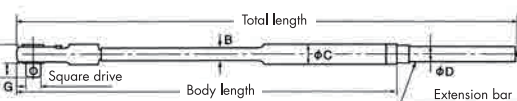
- (1) When applicable, mount the extension bar snugly all the way onto the body of the wrench.
- (2) With the extension bar mounted (See Fig.3), insert the hexagonal side of the adjusting box wrench.
- Without the extension bar (See Fig.4), insert the hexagonal side of the adjusting box wrench into the body.
- (3) Turn the adjusting box wrench to set the torque value. (the main scale plus the sub-scale)



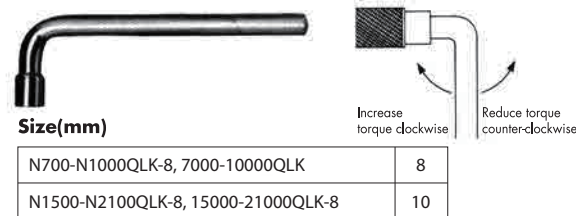
30~5600QLK



7000~21000QLK-8



★ Torque adjusting box wrench



Model (kgf·cm/kgf·m)	Range	Increment	Old Model (cN·m/N·m)	New Model (cN·m/N·m)	Range	Increment	Model (lbf·in)	Range	Increment	Square drive	Total length	Dimensions (mm)								Weight kg	Standard Accessory	
												Head				Body						Body length
												H	G	R	A	B	C	D				
	kgf·cm/kgf·m	kgf·cm/kgf·m			cN·m/N·m	cN·m/N·m		lbf·in	lbf·in	mm	mm	H	G	R	A	B	C	D				
30QLK	10~30	0.5	N30QLK	CN300QLK	100~300	5				6.35 (1/4")	187	18.8	7.5	12	18.2	9.6	15			0.19		
60QLK	20~60	1	N60QLK	N6QLK	2~6	0.1																
120QLK	40~120	2	N120QLK	N12QLK	4~12	0.2	PI 120QLK	40~120	2													
250QLK	50~250	2	N250QLK	N25QLK	5~25	0.2	PI 230QLK	70~230	2	9.53 (3/8")	232	25	11	15.5	16	25	11.4	20		0.28		
500QLK	100~500	5	N500QLK	N50QLK	10~50	0.5	PI 450QLK	100~450	5		257									0.47		
900QLK	200~900	10	N900QLK	N90QLK	20~90	1					359	31	14	19.7	27.5	12.4	21.7			0.81		
1000QLK	200~1000	10	N1000QLK	N100QLK	20~100	1	PI 1000QLK	200~1000	10		399									0.86		
1400QLK	400~1400	10	N1400QLK	N140QLK	40~140	1				12.7 (1/2")												
1800QLK	400~1800	20	N1800QLK	N180QLK	40~180	2					491	33	15.4	23	34					1.5		
2000QLK	400~2000	20	N2000QLK	N200QLK	40~200	2	PI 2000QLK	400~2000	20													
2800QLK	400~2800	20	N2800QLK	N280QLK	40~280	2					691	42		23.5	35			15.4	27.2		1.95	
3600QLK	800~3600	20	N3600QLK	N360QLK	80~360	2					965	42.7	20	27.5	38	16	30				2.1	
4200QLK	6~42	0.2	N4200QLK	N420QLK	60~420	2				19.05 (3/4")	1,195										3.3	
5600QLK	8~56	0.3	N5600QLK	N560QLK	80~560	3					1,314	49.5		34	43.5	18	34				5	
7000QLK	10~70	0.5	N7000QLK	N700QLK	100~700	5					1,388				46	19.2	35.4	27.2	990		6.2	
8500QLK	10~85	0.5	N8500QLK	N850QLK	100~850	5					1,538										8.5	
10000QLK	10~100	0.5	N10000QLK	N1000QLK-8	100~1000	5				25.4 (1")	1,844	58	27	38	54	23	42.7	31.8	1,105		8.8	
15000QLK	20~150	1	N15000QLK	N1500QLK	200~1500	10					2,064										14	
21000QLK-8	70~210	1	N21000QLK	N2100QLK-8	700~2100	10						61		43.5	66	26	51	40	1,144 1,704	19.5	Torque adjusting box wrench	

* is the new model that is applied from 1st January, 2016.

GLK

ADJUSTABLE, RATCHET TORQUE WRENCHES WITH RUBBER GRIP

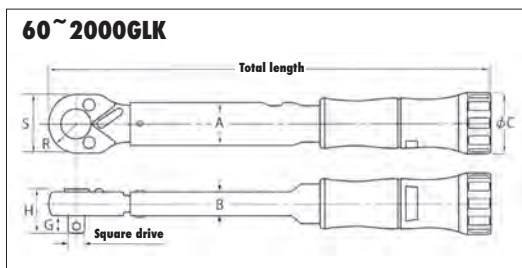
Freely set torque values within the capacity range. Replaceable socket, ratchet wrenches.

FEATURES

- The ratchet improves efficiency. These wrenches are well suited for repetitive work.
- By replacing the sockets, various sizes of fasteners can be tightened within the tool's capacity range.
- By reversing the ratchet, the wrench can be used to loosen fasteners counter-clockwise.
- Tightening to a torque setting can only be done clockwise.
- Accuracy : $\pm 3\%$ of indicated value over the full range.



60~2000GLK



Model (kgf·cm)	Range	Increment	Model (N·m)	Range	Increment	Square drive	Total length	Dimensions (mm)							Weight	
	kgf·cm	kgf·cm		N·m	N·m			mm	mm	Head				Body		
60GLK	20 ~ 60	1	N6GLK	2 ~ 6	0.1	6.35	187	18.8	7.5	24	12	18.2	9.6	29	0.2	
120GLK	40 ~ 120	2	N12GLK	4 ~ 12	0.2	(1/4")	187	25	11	31	15.5	25	11.4	35	0.28	
250GLK	50 ~ 250	2	N25GLK	5 ~ 25	0.2	9.53	233			16	12.4					
500GLK	100 ~ 500	5	N50GLK	10 ~ 50	0.5	(3/8")	255			16	12.4					
1000GLK	200 ~ 1000	10	N100GLK	20 ~ 100	1	12.7 (1/2")	355	31	14	39.4	19.7	27.5	12.4	38	0.8	
1400GLK	400 ~ 1400	10	N140GLK	40 ~ 140	1		395	480	33	15.4	46	23	34	15.4	40	1.48
2000GLK	400 ~ 2000	20	N200GLK	40 ~ 200	2		480									

QSPK

PRE-SET, RATCHET TORQUE WRENCHES, METAL HANDLE

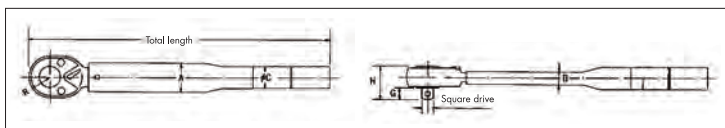
Pre-set torque value. Improved work efficiency with ratchet square drive.

FEATURES

- The ratchet drive enables quickly tightening fasteners to the preset torque. Suitable for repetitive jobs.
- The wrench's inner mechanism automatically resets itself for the next job after disengaging from a tightened joint.
- Accuracy : $\pm 3\%$ of pre-set value.

EXAMPLE OF ORDER

Model Pre-set Value
| |
N100QSPK × 72N·m



QSPK (Metal Handle)

Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Model (lbf·in/lbf·ft)	Range	Square drive	Total length	Dimensions (mm)						Weight					
									Head			Body								
	kgf·cm			N·m		N·m			lbf·in/lbf·ft	mm	mm	H	G	R		A	B	C	kg	
60QSPK	20 ~ 60	N60QSPK	N6QSPK	2 ~ 6	PI 60QSPK	20 ~ 60 lbf·in	6.35 (1/4")	174	19.5	7.5	12.5	18.2	9.6	15	0.17					
120QSPK	40 ~ 120	N120QSPK	N12QSPK	4 ~ 12	PI 120QSPK	40 ~ 120 //														
250QSPK	50 ~ 250	N250QSPK	N25QSPK	5 ~ 25	PI 230QSPK	70 ~ 230 //	9.53 (3/8")	220	25	12	16	25	11.4	20	0.25					
500QSPK	100 ~ 500	N500QSPK	N50QSPK	10 ~ 50	PI 450QSPK	100 ~ 450 //		240												
1000QSPK	200 ~ 1000	N1000QSPK	N100QSPK	20 ~ 100	PI 900QSPK	200 ~ 900 //	12.7 (1/2")	340	31	14	19.7	27.5	12.4	21.7	0.64					
1400QSPK	400 ~ 1400	N1400QSPK	N140QSPK	40 ~ 140	PI 1400QSPK	400 ~ 1400 //		380												
2000QSPK	400 ~ 2000	N2000QSPK	N200QSPK	40 ~ 200	PI 1800QSPK	400 ~ 1800 //		463.5								33				
2800QSPK	600 ~ 2800	N2800QSPK	N280QSPK	60 ~ 280	PI 2800QSPK	600 ~ 2800 //	19.05 (3/4")	664	42	20	23	34	15.4	27.2	1.75					
4200QSPK	600 ~ 4200	N4200QSPK	N420QSPK	60 ~ 420	PF 300QSPK	50 ~ 300 lbf·ft		935	42											

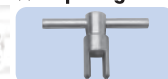
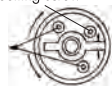
RE-SETTING THE PRE-SET TORQUE

(SPK · RSPK · QSPK · SPCK · TYPES)

- (1) Remove the screw cap with a slot drive screw driver.
- (2) Loosen the setting screw with a hex wrench.
- (3) Rotate the adjusting tool to clockwise to increase or counterclockwise to reduce torque.
Check the set torque value with torque analyzer.
- (4) Tighten the setting screw with a hex wrench.
- (5) Screw on the screws cap and tighten it.

Setting screw

★ Adjusting tools



Slot drive screwdriver

Model	Applicable Torque wrench Tools
Adjusting No.1	(N)3,8,19SPK(H),N3,5,9,21RSPK(H),N6,12,25QSPK(H),30,80,190SPK(H),RSPK(H),60,120,250QSPK(H)
Adjusting No.2	N38,67SPK(H),N42,73RSPK(H),N50,100,140QSPK(H),380,670SPK(H),RSPK(H),500,1000,1400QSPK(H)
Adjusting No.3	N120,160,220SPK,N127,170,230RSPK,N200,280QSPK,1200,1600,2200SPK,RSPK,2000,2800QSPK
Adjusting No.4	N310SPK,N320RSPK,N420QSPK,3100SPK,RSPK,4200QSPK
Adjusting No.5	N420SPK,N430RSPK,4200SPK,RSPK

* Adjusting tool is option.

* is the new model that is applied from 1st January, 2016.

QSPKH

PRE-SET, RATCHET TORQUE WRENCHES WITH RUBBER GRIP

Pre-set torque value. Improved work efficiency with ratchet square drive.



60~1400QSPKH(with Rubber Grip)
N6~N140QSPKH(with Rubber Grip)

FEATURES

- The ratchet drive enables quickly tightening fasteners to the preset torque. Suitable for repetitive jobs.
- The wrench's inner mechanism automatically resets itself for the next job after disengaging from a tightened joint.
- Accuracy : $\pm 3\%$ of pre-set value.
- H-type : The end cap is removed with a slotted screwdriver to adjust torque.



QSPKH

Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Square drive mm	Total length mm	Dimensions (mm)						Weight kg
	kgf·cm			N·m			Head			Body			
							H	G	R	A	B	C	
60QSPKH	20 ~ 60	N60QSPKH	N6QSPKH	2 ~ 6	6.35 (1/4")	174	19.5	7.5	12.5	18.2	9.6	26.5	0.19
120QSPKH	40 ~ 120	N120QSPKH	N12QSPKH	4 ~ 12									
250QSPKH	50 ~ 250	N250QSPKH	N25QSPKH	5 ~ 25	9.53 (3/8")	220	25	12	16	25	11.4	32.7	0.27
500QSPKH	100 ~ 500	N500QSPKH	N50QSPKH	10 ~ 50		240							
1000QSPKH	200 ~ 1000	N1000QSPKH	N100QSPKH	20 ~ 100	12.7 (1/2")	340	31	14	19.7	27.5	12.4	37	0.69
1400QSPKH	400 ~ 1400	N1400QSPKH	N140QSPKH	40 ~ 140		380							

Note : Use a KANON torque wrench analyzer when adjusting torque. Without the analyzer, torque cannot be adjusted.

* is the new model that is applied from 1st January, 2016.

QSPKA

PRE-SET, RATCHET TORQUE WRENCHES WITH RUBBER GRIP

Pre-set torque value. Improved work efficiency with ratchet square drive.



60~1400QSPKA(with Rubber Grip)
N6~N140QSPKA(with Rubber Grip)

FEATURES

- The ratchet drive enables quickly tightening fasteners to the preset torque. Suitable for repetitive jobs.
- The wrench's inner mechanism automatically resets itself for the next job after disengaging from a tightened joint.
- Accuracy : $\pm 3\%$ of pre-set value.
- A-type : Adjusted setting torque value by hex wrench.



QSPKA

* Hex wrench is option

Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Square drive	Total length	Dimensions (mm)						Weight
							Head			Body			
	kgf·cm			N·m			mm	mm	H	G	R	A	
60QSPKA	20 ~ 60	N60QSPK-A	N6QSPKA	2 ~ 6	6.35 (1/4")	174	19.5	7.5	12.5	18.2	9.6	26.5	0.19
120QSPKA	40 ~ 120	N120QSPK-A	N12QSPKA	4 ~ 12		220							
250QSPKA	50 ~ 250	N250QSPK-A	N25QSPKA	5 ~ 25	9.53 (3/8")	240	25	12	16	25	11.4	32.7	0.27
500QSPKA	100 ~ 500	N500QSPK-A	N50QSPKA	10 ~ 50		340							
1000QSPKA	200 ~ 1000	N1000QSPK-A	N100QSPKA	20 ~ 100	12.7 (1/2")	380	31	14	19.7	27.5	12.4	37	0.69
1400QSPKA	400 ~ 1400	N1400QSPK-A	N140QSPKA	40 ~ 140									

Note : Use a KANON torque wrench analyzer when adjusting torque. Without the analyzer, torque cannot be adjusted.

* is the new model that is applied from 1st January, 2016.

SPCK

PRE-SET, REPLACEABLE HEAD TORQUE WRENCHES

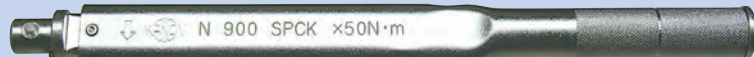
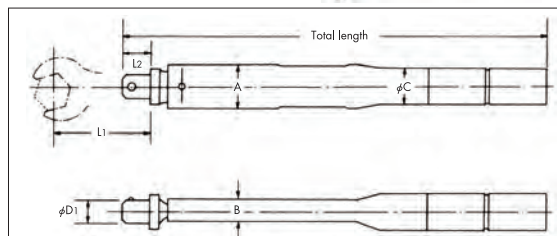
Work at a set torque value can proceed smoothly while using various replaceable heads.

FEATURES

- Replaceable ratchet, open end wrench, ring, and hex drive heads are available.
- Pre-set torque wrench well suited for repetitive jobs at the specified torque value.
- Accuracy : $\pm 3\%$ of pre-set value

USING AN SPCK

Mount the head on the drive.



SPCK
(Metal Handle)

Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Total length mm	Dimensions (mm)						Weight kg	Replaceable heads
	kgf·cm			N·m		Head			Body				
						φD1	L1	L2	A	B	φC		
60SPCK	20 ~ 60	N60SPCK	N6SPCK	2 ~ 6	161	10	45	13	18.2	9.6	15	0.15	12QCK, 25 (QCK, SCK, RCK, HCK)
120SPCK	40 ~ 120	N120SPCK	N12SPCK	4 ~ 12								0.19	25 (QCK, SCK, RCK, HCK)
250SPCK	50 ~ 250	N250SPCK	N25SPCK	5 ~ 25								196	0.27
500SPCK	100 ~ 500	N500SPCK	N50SPCK	10 ~ 50	220	12	55	16	25	11.4	20	0.57	100 (QCK, SCK, RCK, HCK, NCK)
1000SPCK	200 ~ 1,000	N1000SPCK	N100SPCK	20 ~ 100	312	15	65	18	27.5	12.4	21.7	0.92	200 (QCK, SCK, RCK, HCK, NCK)
2000SPCK	400 ~ 2,000	N2000SPCK	N2005PCK	40 ~ 200	428	18	80	22	34	15.4	27.2	1.7	280 (QCK, SCK, RCK, HCK)
2800SPCK	600 ~ 2,800	N2800SPCK	N280SPCK	60 ~ 280	590	22	100	27	38	16	30	2.6	440 (QCK, SCK, RCK)
4400SPCK	600 ~ 4,400	N4400SPCK	N4405PCK	60 ~ 440	893				39				

SPCKH, SPCKA

PRE-SET, REPLACEABLE HEAD TORQUE WRENCHES WITH RUBBER GRIP

Work at a set torque value can proceed smoothly while using various replaceable heads.



60~1000SPCKH
60~1000SPCKA
(with Rubber Grip)

Optional Replaceable Heads (Refer to the page 10)



SCK
(Open End head)



RCK
(Ring head)



QCK
(Ratchet head)



HCK
(Hex drive head)

■ H-type : The end cap is removed with a slotted screwdriver to adjust torque.

Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Total length	Dimensions (mm)						Weight	Replaceable heads
	kgf·cm			N·m		mm	Head			Body			
60SPCKH	20 ~ 60	N60SPCKH	N6SPCKH	2 ~ 6	161	φD1	L1	L2	A	B	φC	0.17	12QCK, 25 (QCK, SCK, RCK, HCK)
120SPCKH	40 ~ 120	N120SPCKH	N12SPCKH	4 ~ 12		10	45	13	18.2	9.6	26.5	0.21	25 (QCK, SCK, RCK, HCK)
250SPCKH	50 ~ 250	N250SPCKH	N25SPCKH	5 ~ 25	196	12	55	16	25	11.4	32.7	0.3	50 (QCK, SCK, RCK, HCK)
500SPCKH	100 ~ 500	N500SPCKH	N50SPCKH	10 ~ 50	220							0.62	100 (QCK, SCK, RCK, HCK, NCK)
1000SPCKH	200 ~ 1,000	N1000SPCKH	N100SPCKH	20 ~ 100	312	15	65	18	27.5	12.4	37		

■ A-type : Adjusted setting torque value by hex wrench.

Model (kgf·cm)	Range	Model (N·m)	Range	Total length mm	Dimensions (mm)						Weight kg	Replaceable heads
	kgf·cm		N·m		Head			Body				
60SPCKA	20 ~ 60	N6SPCKA	2 ~ 6	161	φ D1	L1	L2	A	B	φ C	0.17	12QCK, 25 (QCK, SCK, RCK, HCK)
120SPCKA	40 ~ 120	N12SPCKA	4 ~ 12		10	45	13	18.2	9.6	26.5	0.21	25 (QCK, SCK, RCK, HCK)
250SPCKA	50 ~ 250	N25SPCKA	5 ~ 25	196	12	55	16	25	11.4	32.7	0.3	50 (QCK, SCK, RCK, HCK)
500SPCKA	100 ~ 500	N50SPCKA	10 ~ 50	220							0.62	100 (QCK, SCK, RCK, HCK, NCK)
1000SPCKA	200 ~ 1,000	N100SPCKA	20 ~ 100	312	15	65	18	27.5	12.4	37		

* is the new model that is applied from 1st January, 2016.

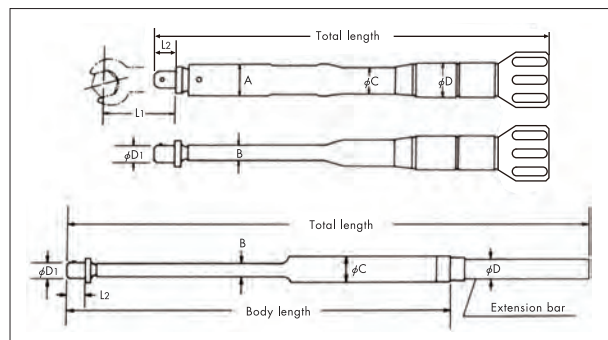
LCK

ADJUSTABLE, REPLACEABLE HEAD TORQUE WRENCHES

Freely replace heads according to work applications. The combination of replaceable heads and torque adjustability make this series extremely versatile.

FEATURES

- Ring, ratchet, open end wrench and hex drive heads are available.
- The torque can be set to any value within the capacity range.
- Models are available ranging from 20 kgf·cm to 15,000 kgf·cm.
- Accuracy : $\pm 3\%$ of indicated value over the full range



Model (kgf·cm/kgf·m)	Range	Increment	Old Model (N·m)	New Model (N·m)	Range	Increment	Total length	Dimensions (mm)								Weight kg	Replaceable heads		
								Head			Body				Body length				
	kgf·cm/kgf·m	kgf·cm/kgf·m			N·m	N·m		mm	φD1	L1	L2	A	B	C				D	
60LCK	20 ~ 60 kgf·cm	1 kgf·cm	N60LCK	N6LCK	2 ~ 6	0.1	174	10	45	13	18.2	9.6	15		0.18	25 (QCK, SCK, RCK, HCK)			
120LCK	40 ~ 120 //	2 //	N120LCK	N12LCK	4 ~ 12	0.2													
250LCK	50 ~ 250 //	2 //	N230LCK	N25LCK	5 ~ 25	0.2													
500LCK	100 ~ 500 //	5 //	N450LCK	N50LCK	10 ~ 50	0.5	238	12	55	16	25	11.4	20		0.21	25 (QCK, SCK, RCK, HCK)			
1000LCK	200 ~ 1000 //	10 //	N900LCK	N100LCK	20 ~ 100	1	331	15	65	18	27.5	12.4	21.7		0.28	50 (QCK, SCK, RCK, HCK)			
2000LCK	400 ~ 2,000 //	20 //	N1800LCK	N200LCK	40 ~ 200	2	455	18	80	22	34	15.4	21.7		0.6	100 (QCK, SCK, RCK, HCK, NCK)			
2800LCK	400 ~ 2,800 //	20 //	N2800LCK	N280LCK	40 ~ 280	2	653	22	100	27	35	15.4	27.2		1.35	200 (QCK, SCK, RCK, HCK, NCK)			
4400LCK	6 ~ 44 kgf·m	0.2 kgf·m	N4400LCK	N440LCK	60 ~ 440	2	908				39	16	30				1.81	280 (QCK, SCK, RCK, HCK)	
5600LCK	8 ~ 56 //	0.3 //	N5600LCK	N560LCK	80 ~ 560	3	1086				43.5	18	34				2.8	440 (QCK, SCK, RCK)	
7000LCK	10 ~ 70 //	0.5 //	N7000LCK	N700LCK	100 ~ 700	5	1206	30	125	45	46	19.2	35.4	27.2	876	4.1	700 (QCK, SCK, RCK)		
8500LCK	10 ~ 85 //	0.5 //	N8500LCK	N850LCK	100 ~ 850	5	1267												
10000LCK	10 ~ 100 //	0.5 //	N10000LCK	N1000LCK	100 ~ 1,000	5	1417				34	130	47	54	23	42.7	31.8	984	7.2
15000LCK	20 ~ 150 //	1 //	N14000LCK	N1500LCK	200 ~ 1,500	10	1700	38	160	60	66	26	51	40	1003	7.5			
															13.5	2100QCK, 1500 (SCK, RCK)			

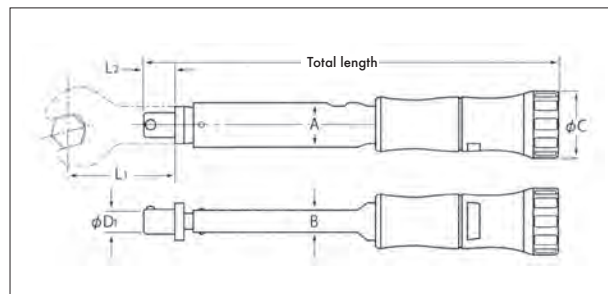
GCK

ADJUSTABLE, REPLACEABLE HEAD TORQUE WRENCHES WITH RUBBER GRIP

Freely replace heads according to work applications. The combination of replaceable heads and torque adjustability make this series extremely versatile.

FEATURES

- Ring, ratchet, open end wrench and hex drive heads are available.
- The torque can be set to any value within the capacity range.
- Models are available ranging from 20 kgf·cm to 2,000kgf·cm.
- Accuracy : $\pm 3\%$ of indicated value over the full range



Model (kgf·cm)	Range	Increment	Model (N·m)	Range	Increment	Total length	Dimensions (mm)						Weight	Replaceable heads
	kgf·cm	kgf·cm		N·m	N·m		mm	Head			Body			
60GCK	20 ~ 60	1	N6GCK	2 ~ 6	0.1	174	φD1	L1	L2	A	B	C	kg	12QCK, 25 (QCK, SCK, RCK, HCK)
120GCK	40 ~ 120	2	N12GCK	4 ~ 12	0.2								0.18	
250GCK	50 ~ 250	2	N25GCK	5 ~ 25	0.2								0.21	
500GCK	100 ~ 500	5	N50GCK	10 ~ 50	0.5	235	12	55	16	25	11.4	35	0.37	50 (QCK, SCK, RCK, HCK)
1000GCK	200 ~ 1,000	10	N100GCK	20 ~ 100	1	327	15	65	18	27.5	12.4	38	0.6	100 (QCK, SCK, RCK, HCK, NCK)
1400GCK	400 ~ 1,400	10	N140GCK	40 ~ 140	1	365							0.68	
2000GCK	400 ~ 2,000	20	N200GCK	40 ~ 200	2	480							1.3	

* is the new model that is applied from 1st January, 2016.

BCK

ADJUSTABLE, REPLACEABLE HEAD TORQUE WRENCHES WITH RUBBER GRIP

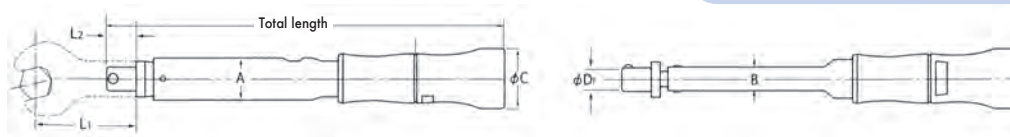
Freely replace heads according to work applications. The combination of replaceable heads and torque adjustability make this series extremely versatile.

FEATURES

- Ring, ratchet, open end wrench and hex drive heads are available.
- The torque can be set to any value within the capacity range.
- Adjusted setting torque value by hex wrench.
- Accuracy : $\pm 3\%$ of indicated value over the full range



BCK



Model (N·m)	Range	Increment	Total length	Dimensions (mm)						Weight
				Head			Body			
	N·m	N·m	mm	φ D1	L1	L2	A	B	φ C	kg
N50BCK	10~50	0.5	227	12	55	16	25	11.4	35	0.35
N100BCK	20~100	1	318	15	65	18	27.5	12.4	38	0.58

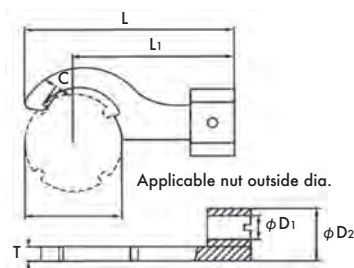
Hex wrench
4mm for N50, N100BCK



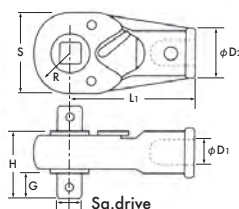
HEADS

OPTIONAL REPLACEABLE HEADS

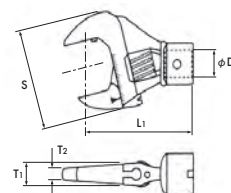
NCK



QCK-LR (Ratchet head)



MCK (Open End head)



■ NCK Nut outside dia.

Model	Nut outside dia.	T	C	L	L1	ϕD_1	ϕD_2	Applicable torque wrench
100NCK3032	30 ~ 32	5	2.3	81	65	15	28	1000LCK, N100LCK, 1000SPCK, N100SPCK, 1000, 1400GCK, N100, N140GCK, 1000BCK, N100BCK, DTC-1000REV, DTC-N100REV, DTC-PI800REV
100NCK3438	34 ~ 38	6	2.5	85			29	
100NCK4042	40 ~ 42	6	2.5	88			29	
100NCK4548	45 ~ 48	6.5	2.5	91			29.5	
100NCK5055	50 ~ 55	6.5	2.5	94	80	18	29.5	2000LCK, N200LCK, 2000SPCK, N200SPCK, 2000GCK, N200GCK, DTC-2000REV, DTC-N200REV, DTC-PF100REV
200NCK5865	58 ~ 65	7.5	3	112			33.5	
200NCK6570	65 ~ 70	7.5	3	112			33.5	
200NCK7075	70 ~ 75	8	3.5	117			34	
200NCK8085	80 ~ 85	8.5	3.5	121			34.5	
200NCK92100	92 ~ 100	8.5	4	126			34.5	

Unit : mm

■ QCK-LR

Model	Sq. drive	S	H	G	R	L1	ϕD_1	ϕD_2	Applicable torque wrench
700QCK-LR	19.05 (3/4")	68	70	20	34	125	30	41	N560LCK N700LCK
1000QCK-LR	25.4 (1")	76	85	27	38	130	34	45	N850LCK N1000LCK

Unit : mm

■ MCK

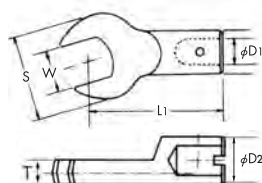
Model	Nut outside dia.	S	ϕD_1	L1	T1	T2	Applicable torque wrench
50MCK	10 ~ 26	49	12	57	10	5.5	N50GCK, N50BCK, N50LCK, N50HYK
100MCK	10 ~ 30	59	15	65	12	6	N100GCK, N140GCK, N100BCK, N100LCK, N100HYK
200MCK	17 ~ 38	67	18	80	13	6.5	N200GCK, N200LCK, N200HYK

Unit : mm

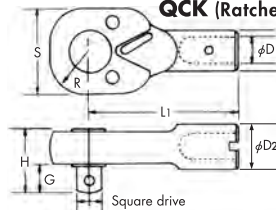
HEADS

OPTIONAL REPLACEABLE HEADS

SCK (Open End head)



QCK (Ratchet head)



■ SCK open end heads

Unit : mm

Old Model	New Model	Size (W)					S	T	L ₁	φD ₁	φD ₂	Applicable torque wrench
230SCK	25SCK	7	8	9	10	11	29	7	45	10	16	60-250LCK, N6-N25LCK, 60-250SPCK, N6-N25SPCK, 250GCK, N25GCK, DTC-20REV, DTC-50REV, DTC-100REV, DTC-CN200REV, DTC-CN500REV, DTC-N10REV, DTC-PI40REV, DTC-PI80REV
		12	13	14	15	16	32					
		17	19	21	22		39	8				
		24	27				45					
450SCK	50SCK	8	9	10	11		32	8	55	12	20	500LCK, N50LCK, 500SPCK, N50SPCK, 500GCK, N50GCK, DTC-500REV, DTC-N50REV, DTC-PI400REV
		12	13	14	15	16	36					
		17	19	21	22		44	10				
		24	27				50					
900SCK	100SCK	12	13	14	15		40	10	65	15	24	1000LCK, N100LCK, 1000SPCK, N100SPCK, 1000, 1400GCK, 1000BCK, N100BCK, N100, N140GCK, DTC-1000REV, DTC-N100REV, DTC-PI800REV
		16	17	19	21	22	48	12				
		24	27	30	32		57					
		17	19	21	22		56					
1800SCK	200SCK	24	27	30			64	14	80	18	28	2000LCK, N200LCK, 2000SPCK, N200SPCK, 2000GCK, N200GCK, DTC-2000REV, DTC-N200REV, DTC-PF100REV
		32	36	41			75					
		19					59					
		21	22				61	16				
2800SCK	280SCK	24					63		100	22	30	2800LCK, N280LCK, 2800SPCK, N280SPCK, DTC-3000REV, DTC-N300REV, DTC-PF200REV
		27					67					
		30					69	16.5				
		32					71					
		36					75	18				
		41					80	20				
		46					85					
4400SCK	440SCK	19	22	24			70	20				4400LCK, N440LCK, 4400SPCK, N440SPCK
		27	30	32			78					
		36	41				84	22				
		46	50				94					
		55	60				100	25				
7000SCK	700SCK	22	24				80		125	30	41	5600, 7000LCK, N560, N700LCK, DTC-5000REV, DTC-N500REV, DTC-PF400REV
		27					83					
		30					86	25				
		32					88					
		36					91					
		41					95					
		46					98	28				
		50					102					
		55					105					
		60					110					
10000SCK	1000SCK	27					84		130	34	45	8500, 10000LCK, N850, N1000LCK, DTC-10000REV, DTC-N1000REV
		30	32				90					
		36					95	30				
		41					100					
		46					106					
		50					110					
		55					115					
14000SCK	1500SCK	60					120		160	38	50	15000LCK, N1500LCK
		41					110	32				
		46					115					
		50					120					
		55					122	35				
		60					127					
		65					130	38				

■ QCK ratchet heads

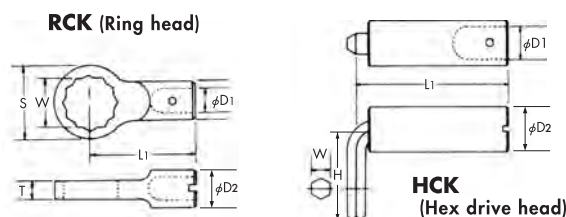
Unit : mm

Old Model	New Model	Sq. drive	S	H	G	R	L ₁	φD ₁	φD ₂	Applicable torque wrench
120QCK	12QCK	$\frac{6.35}{(1/4)}$	24	19	7.5	12	45	10	16	60-250LCK, N6-N25LCK, 60-250SPCK, N6-N25SPCK, 250GCK, N25GCK, DTC-20REV, DTC-50REV, DTC-100REV, DTC-CN200REV, DTC-CN500REV, DTC-N10REV, DTC-PI40REV, DTC-PI80REV
230QCK	25QCK	$\frac{9.53}{(3/8)}$	31	25	11	15.5	55	12	18	500LCK, N50LCK, 500SPCK, N50SPCK, 500GCK, N50GCK, DTC-500REV, DTC-N50REV, DTC-PI400REV
450QCK	50QCK	$\frac{12.7}{(1/2)}$	39	31	14	19.7	65	15	24	1000LCK, N100LCK, 1000SPCK, N100SPCK, 1000GCK, N100GCK, DTC-1000REV, DTC-N100REV, DTC-PI800REV
900QCK	100QCK	$\frac{19.05}{(3/4)}$	46	33	20	23	80	18	26	2000LCK, N200LCK, 2000SPCK, N200SPCK, 2000GCK, N200GCK, DTC-2000REV, DTC-N200REV, DTC-PF100REV
1800QCK	200QCK	$\frac{25.4}{(1)}$	54	42.5	27	27	100	22	30	2800LCK, N280LCK, 2800SPCK, N280SPCK, DTC-3000REV, DTC-N300REV, DTC-PF200REV
2800QCK-A	280QCK-A		68	50	34	125	30	41	45	4400LCK, N440LCK, 4400SPCK, N440SPCK
4400QCK	440QCK		76	58	38	130	34	45		5600, 7000LCK, N560, N700LCK, DTC-5000REV, DTC-N500REV, DTC-PF400REV
7000QCK	700QCK		87	61	43.5	160	38	52		8500, 10000LCK, N850, N1000LCK, DTC-10000REV, DTC-N1000REV, DTC-PF800REV
10000QCK	1000QCK									15000LCK, N1500LCK
21000QCK	2100QCK									

* is the new model that is applied from 1st January, 2016.

HEADS

OPTIONAL REPLACEABLE HEADS



Unit : mm

■ RCK ring heads

Old Model	New Model	Size (W)				S	T	L ₁	φD ₁	φD ₂	Applicable torque wrench
230RCK	25RCK	7	8	9	10	18	8	45	10	16	60-250LCK, N6-N25LCK, 60-250SPCK, N6-N25SPCK, 250GCK, N25GCK, DTC-20REV, DTC-50REV, DTC-100REV, DTC-CN200REV, DTC-CN500REV, DTC-N10REV, DTC-PI-40REV, DTC-PI80REV
		11				21					
		12	13	14		31					
		17	19			35					
		22	24			19					
450RCK	50RCK	8	10			22	10	55	12	20	500LCK, N50LCK, 500SPCK, N50SPCK, 500GCK, N50GCK, DTC-500REV, DTC-N50REV, DTC-PI400REV
		11	12	13	14	32					
		17	19	22		25					
900RCK	100RCK	12	13	14		34	13	65	15	24	1000LCK, N100LCK, 1000SPCK, N100SPCK, 1000, 1400GCK, N100, 1000BCK, N100BCK, N140GCK, DTC-1000REV, DTC-N100REV, DTC-PI800REV
		17	19	21	22	42					
		24	27	30		35					
1800RCK	200RCK	17	19	22		45	15	80	18	28	2000LCK, N200LCK, 2000SPCK, N200SPCK, 2000GCK, N200GCK, DTC-2000REV, DTC-N200REV, DTC-PF100REV
		24	27	30		58					
		32	36	41		40					
2800RCK	280RCK	19	22	24		47	17				2800LCK, N280LCK, 2800SPCK, N280SPCK, DTC-3000REV, DTC-N300REV, DTC-PF200REV
		27	30	32		66					
		36	41	46		70					
4400RCK	440RCK	19	22	24		50	20	100	22	30	4400LCK, N440LCK, 4400SPCK, N440SPCK
		27	30	32		62					
		36	41			70					
		46	50			84					
		55	60			52					
7000RCK	700RCK	22	24			57	20	125	30	41	5600, 7000LCK, N560, N700LCK, DTC-5000REV, DTC-N500REV, DTC-PF400REV
		27	30	32		62					
		36	41			74					
		46	50			84					
		55	60			60					
10000RCK	1000RCK	27	30	32		65	25				8500, 10000LCK, N850, N1000LCK, DTC-10000REV, DTC-N1000REV
		36				72					
		41				84					
		46				30					
		50				33					
14000RCK	1500RCK	55	60			75	30	160	38	50	15000LCK, N1500LCK
		41	46			80					
		50	55			94					

■ HCK hex drive heads

Unit : mm

Old Model	New Model	Size (W)	L ₁	φD ₁	φD ₂	Size (H)	Applicable torque wrench
230HCK	25HCK	2.5	45	10	16	19	60-250LCK, N6-N25LCK, 60-250SPCK, N6-N25SPCK, 250GCK, N25GCK, DTC-20REV, DTC-50REV, DTC-100REV, DTC-CN200REV, DTC-CN500REV, DTC-N10REV, DTC-PI-40REV, DTC-PI80REV
		3				22	
		4				25	
		5				30	
		6				35	
		8				40	
		10				45	
450HCK	50HCK	4	55	12	20	27	500LCK, N50LCK, 500SPCK, N50SPCK, 500GCK, N50GCK, DTC-500REV, DTC-N50REV, DTC-PI400REV
		5				30	
		6				35	
		8				40	
		10				45	
900HCK	100HCK	6	65	15	23	35	1000LCK, N100LCK, 1000SPCK, N100SPCK, 1000, 1400GCK, N100, N140GCK, 1000BCK, N100BCK, DTC-1000REV, DTC-N100REV, DTC-PI800REV
		8				40	
		10				45	
		12				51	
		14				63	
1800HCK	200HCK	8	80	18	28	40	2000LCK, N200LCK, 2000SPCK, N200SPCK, 2000GCK, N200GCK, DTC-2000REV, DTC-N200REV, DTC-PF100REV
		10				45	
		12				51	
		14				63	
		17				72	
2800HCK	280HCK	12	100	22	30	51	2800LCK, N280LCK, 2800SPCK, N280SPCK, DTC-3000REV, DTC-N300REV, DTC-PF200REV
		14				63	
		17				71	
		19				80	

* is the new model that is applied from 1st January, 2016.

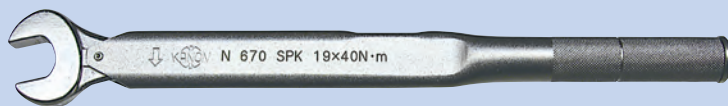
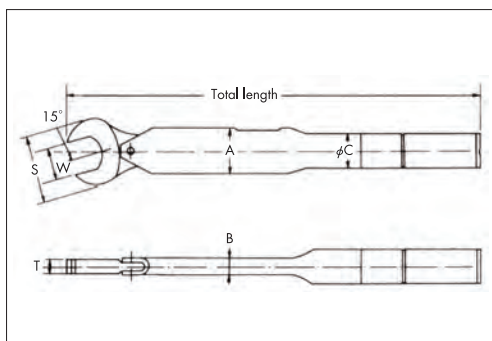
SPK

PRE-SET TORQUE WRENCHES

Audible and tangible "CLICK" when the set torque is reached, assuring a securely tightened joint. This series is well-suited for production line use.

FEATURES

- A single function wrench, used for a single setting combination of fastener size and torque setting.
- Most suited for tightening multiple same-size fasteners at the same torque in a production line.
- Setting confirmation unnecessary.
- Can be used effectively in confined spaces.
- Tightening to set torque only in the direction of the arrow indicator, but can be used for general tightening in the other direction as well.
- Accuracy : $\pm 3\%$ of pre-set value



SPK (Metal Handle)



80~670SPKH(with Rubber Grip)
N8~N67SPKH(with Rubber Grip)

EXAMPLE OF ORDER

Model Size(W) Pre-set Value
| | |
N19SPK 10 × 14N·m

Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Spanner sizes (W)					Total length	Dimensions (mm)					Weight			
	kgf·cm			N·m	mm						mm	Head		Body			kg		
30SPK	5~30	N30SPK	N3SPK	0.5~3	5.5	6					152	24	5	19.5	7.5	15	0.1		
					7	8	9	10											
80SPK	15~80	N80SPK	N8SPK	1.5~8	5.5	6	7				175	24	5	19.5	7.5	15	0.11		
					8	9	10	11	12										
190SPK	35~190	N190SPK	N19SPK	3.5~19	10	11					203	27	7	19.5	7.5	15	0.15		
					12	13	14				205	30							
					17	19					213	35							
380SPK	80~380	N380SPK	N38SPK	8~38	10	11	12	13	14		248	35	8	26.6	8.2	20	0.29		
					17	19					252	39							
					21	22	23	24			256	45							
					26	27	29	30	32		264	52						9	
670SPK	130~670	N670SPK	N67SPK	13~67	14	17	19	21			319	45	10	25.8	9.7	20	0.45		
					22	24	26				325	50	11				0.46		
					27	30	32				330	56					0.47		
					36	41					342	65					0.49		
1200SPK	240~1,200	N1200SPK	N120SPK	24~120	17	19	22				390	52	12	32.8	11.3	25	0.75		
					24	26	27				397	57					0.77		
					29	30	32				403	62					0.79		
					36	41					404	64					14	0.81	
1600SPK	300~1,600	N1600SPK	N160SPK	30~160	19	22					435	52	12	32.8	11.3	25	0.94		
					24	26					442	57					0.97		
					27	30	32				449	64	14				0.99		
					36						457	73					1.1		
2200SPK	450~2,200	N2200SPK	N220SPK	45~220	19	22					585	72	15	35.6	12.5	27.2	1.1		
					24	27											597	90	1.2
					30	32	36												1.4
					41														1.5
3100SPK	650~3,100	N3100SPK	N310SPK	65~310	22						650	65	16	38.0	16	30	1.3		
					24						654	72					1.32		
					27												662	82	1.4
					30	32											72		
4200SPK	900~4,200	N4200SPK	N420SPK	90~420	36	41					833	72	19	43.3	17.8	34	1.45		
					24						838	76					1.46		
					27												843	78	1.47
					30														847
					32						860	94					1.52		
					36														
					41														

* is the new model that is applied from 1st January, 2016.

RSPK

PRE-SET, RING TORQUE WRENCHES

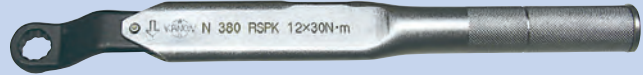
Can be used for accurate torque application even on joints inaccessible with other wrenches.

FEATURES

- The ring head of RSPK wrenches is offset at a 45° angle making certain joints particularly accessible.
- A single function wrench, used for a single setting combination of fastener size and torque setting.
- Most suited for tightening multiple same-size fasteners at the same torque on a production line.
- Setting confirmation unnecessary.
- Accuracy : $\pm 3\%$ of pre-set value

EXAMPLE OF ORDER

Model	Size(W)	Pre-set Value
N21RSPK	10	14N·m

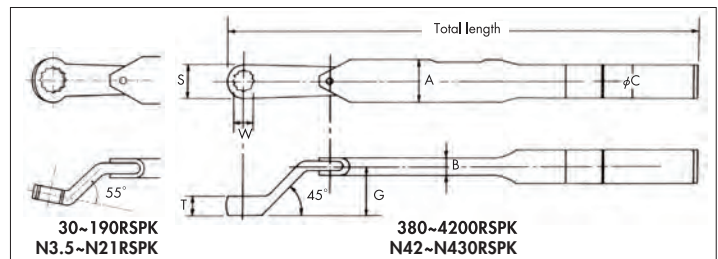


RSPK (Metal Handle)



80~670RSPKH(with Rubber Grip)
N9~N73RSPKH(with Rubber Grip)

★1				★2				★3			
Model	Ring head sizes (W)	Dimensions Head		Model	Ring head sizes (W)	Dimensions Head		Model	Ring head sizes (W)	Dimensions Head	
	mm	S	T		mm	S	T		mm	S	T
30RSPK N3.5RSPK	5.5	10	4	80RSPK N9RSPK	5.5	10	4	190RSPK N21RSPK	10	16	7
	6		5		6		5		11	18	
	7				7				12	19	8
	8	13	6		8	13	6		13	20	8.5
	9	14			9	14			14	22	9
	10	16	7		10	16	7		17	26	10
					11	18			19	29	10.5
					12	19	8		22	33	12



Model (kgf·cm)	Range	Old Model (N·m)	New Model (N·m)	Range	Ring head sizes (W)				Total length	Dimensions (mm)						Weight
	kgf·cm			N·m	mm					mm	Head		Body			
					5.5 7	6 8	7 9	10	175	S	T	G	A	B	C	
30RSPK	5 ~ 35	N30RSPK	N3.5RSPK	0.5 ~ 3.5						★ 1			19.5	7.5	15	0.12
80RSPK	20 ~ 90	N80RSPK	N9RSPK	2 ~ 9	5.5 8 11	6 9 12	7 10		197	★ 2			19.5	7.5	15	0.13
190RSPK	40 ~ 210	N190RSPK	N21RSPK	4 ~ 21	10 11 17	12 19	13 22	14	222 225 228	★ 3			19.5	7.5	15	0.21 0.21 0.23
380RSPK	90 ~ 420	N380RSPK	N42RSPK	9 ~ 42	11 17	12 19	13 22	14	268 273	22 32	10	25	26.6	8.2	20	0.31 0.39
670RSPK	140 ~ 730	N670RSPK	N73RSPK	14 ~ 73	14 19 27	17 22 30	24 32		343 348 353	26 34 40		27	25.8	9.7	20	0.46 0.48 0.5
1200RSPK	250 ~ 1,270	N1200RSPK	N127RSPK	25 ~ 127	14 17 19 24 27 36				413 415	30 32 34.5 38.5	12	29	32.8	11.3	25	0.7 0.8 0.85 0.9
1600RSPK	320 ~ 1,700	N1600RSPK	N170RSPK	32 ~ 170	19 27	22 30	24 32		470 474	37 44	15	31	32.8	11.3	25	1.0 1.2
2200RSPK	480 ~ 2,300	N2200RSPK	N230RSPK	48 ~ 230	19 22 30 36 41				605 608 610 612	37 41 46 50 54	16.5	33	35.6	12.5	27.2	1.25 1.3 1.35 1.4 1.45
3100RSPK	680 ~ 3,200	N3100RSPK	N320RSPK	68 ~ 320	22 32 41	27 36	30		682 685 688	40 46 52 56	18	35	38	16	30	1.35 1.4 1.45 1.5
4200RSPK	950 ~ 4,300	N4200RSPK	N430RSPK	95 ~ 430	27 36 41 46	30	32		880 885 890 895	52 55 60 65		37	43.3	17.8	34	1.55 1.6 1.65 1.7

* is the new model that is applied from 1st January, 2016.

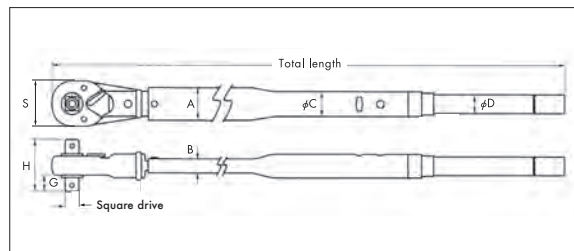
QLK-LR

LARGE HUB NUT TORQUE WRENCHES

Ideal for tightening hub nuts on large trucks and buses

FEATURES

- Dual square drives for both clockwise and counterclockwise tightening.
- By replacing the sockets, various sizes of fasteners can be tightened within the tool's capacity range.
- Tightening to a torque setting, can only be done in the direction of the arrow.
- Accuracy : $\pm 3\%$ of indicated value over the full range



N700QLK-LR

Model (kgf·m)	Range	Increment	Old Model (N·m)	New Model (N·m)	Range	Increment	Square drive	Total length	Dimensions (mm)								Weight	Standard Accessory	
	kgf·m				N·m				mm	Head				Body					
										S	G	H	A	B	φC	φD			kg
7000QLK-LR	10 ~ 70	0.5	N7000QLK-LR	N700QLK-LR	100 ~ 700	5	19.05 (3/4")	1,314	68	20	70	49	20	35.4	27.2	7.0	Torque adjusting box wrench		
8500QLK-LR	10 ~ 85		N8500QLK-LR	N850QLK-LR	100 ~ 850		25.4 (1")	1,388							8.5				
10000QLK-LR	10 ~ 100		N10000QLK-LR	N1000QLK-LR	100 ~ 1000			1,538	76	27	85	54	23	42.7	31.8	8.8			

* is the new model that is applied from 1st January, 2016.

HYK

ADJUSTABLE WRENCH HEADS, ADJUSTABLE TORQUE WRENCHES

Built-in "no play" worm screw

FEATURES

- Since the head can be taken off and reversed, the wrench can be used in confined spaces (in as small as a 30 degree turn) previously inaccessible to even other adjustable wrenches. (Tightening to a torque setting can only be done in the direction of the arrow.).
- There is hardly any play in the worm screw adjuster in the wrench head, which will improve your working efficiency. Without excess play, the torque wrench will not damage the corners of fasteners like ordinary wrenches will.
- Accuracy : $\pm 4\%$ of indicated value over the full range

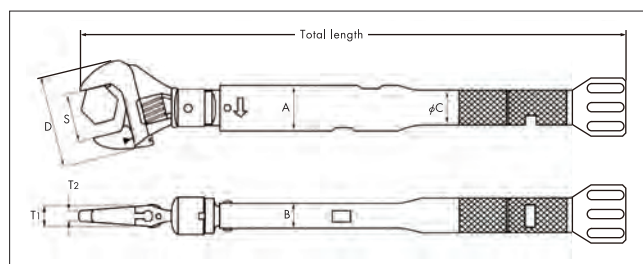
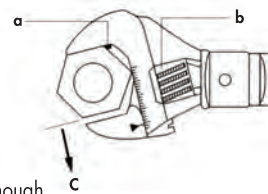


HYK

USING AN HYK

■ Setting the opening

- (1) Slide the jaws onto the fastener until it contacts the spring pin. (a)
- (2) Tighten the adjusting worm screw so the jaws grip the fastener. (b)
- (3) Loosen the adjusting worm screw just enough to allow removing the wrench from the fastener. (c)



Model (kgf·cm)	Range	Increment	Model (N·m)	Range	Increment	Total length mm	Opening Size(mm) S	Dimensions (mm)						Weight kg
	kgf·cm	N·m		Head				Body						
				D	T ₁			T ₂	A	B	φC			
500HYK	100 ~ 500	5	N50HYK	10 ~ 50	0.5	288	10 ~ 26	49	10	5.5	25	11.4	20	0.48
1000HYK	200 ~ 1000	10	N100HYK	20 ~ 100	1	393	10 ~ 30	59	12	6	27.5	12.4	21.7	0.76
2000HYK	400 ~ 2000	20	N200HYK	40 ~ 200	2	531	17 ~ 38	67	12.5	6.5	34	15.4	27.2	1.47

MLQK MARKING TORQUE WRENCHES

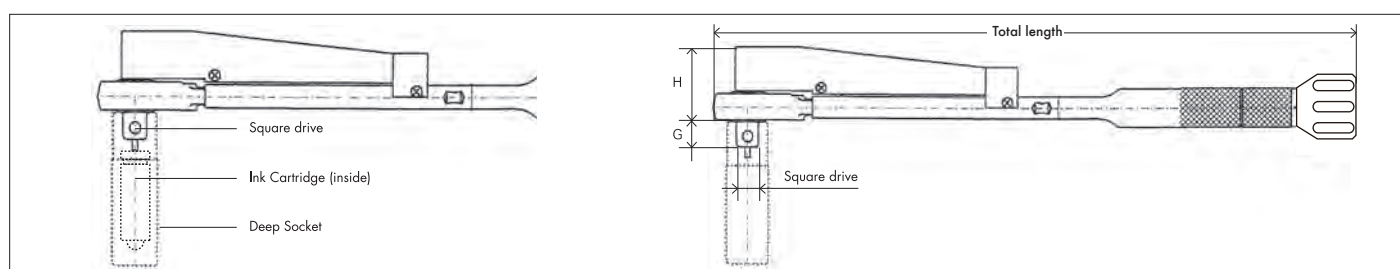
No tightening negligence with marking check.

FEATURES

- To click torque wrench and the bolt is painted.
No marking without click.
- 6000 times can be marked with 14 to 24mm socket.
- 1500 times can be marked with 8 to 13mm socket.
- Easy maintenance.
- Accuracy : $\pm 3\%$
- Please select the size of socket when you order MLQK.
Socket is modified for MLQK



* Ink is not included



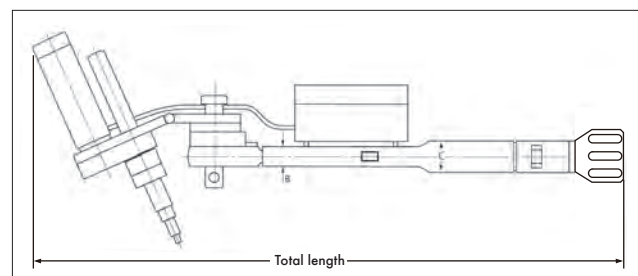
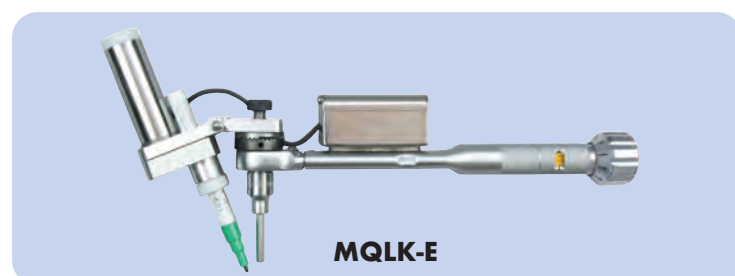
Model (kgf·cm)	Range	Increment	Old Model (N·m)	New Model (N·m)	Range	Increment	Square drive	Total length	Dimensions (mm)		Weight	Optional socket
	kgf·cm	N·m			mm	Head						
						H			G			
250MLQK	70 ~ 250	2	N250MLQK	N25MLQK	7 ~ 25	0.2	9.53	232	54	11	0.38	8 ~ 24
500MLQK	100 ~ 500	5	N500MLQK	N50MLQK	10 ~ 50	0.5	(3/8")	257	54	11	0.57	8 ~ 24
1000MLQK	200 ~ 1,000	10	N1000MLQK	N100MLQK	20 ~ 100	1	12.7	359	57	14	0.91	13 ~ 24
1400MLQK	400 ~ 1,400	10	N1400MLQK	N140MLQK	40 ~ 140	1	(1/2")	399	57	14	0.96	13 ~ 24

MLQK-E HEXAGON MARKING TORQUE WRENCHES

No tightening negligence with marking check.

FEATURES

- A mark is automatically painted when the specified torque is reached; an electric signal is triggered to pop up the paint marker at the tip of the wrench to mark.
- Marking position is finely adjustable front to back and side to side. Marks can also be printed on the side of a socket bolt, or the head or periphery of a buried bolt.
- The marker: $\phi 11$ (Marker pen is not included.)



BATTERY CHARGER SPECIFICATIONS

- Input : 100-240VAC, 50/60Hz
- Cell : 2S and 3S
- Output current : $3 \times 850\text{mA}$



Model (kgf·cm)	Range	Increment	Old Model (N·m)	New Model (N·m)	Range	Increment	Square drive mm	Total length mm	Dimensions (mm)			Weight kg
	kgf·cm				N·m				B	C		
60MLQK-E	20~60	1	N60MLQK-E	N6MLQK-E	2~6	0.1						0.7
120MLQK-E	40~120	2	N120MLQK-E	N12MLQK-E	4~12	0.2	9.53	327	10	15		0.8
250MLQK-E	70~250	2	N250MLQK-E	N25MLQK-E	7~25	0.2	(3/8")					
500MLQK-E	100~500	5	N500MLQK-E	N50MLQK-E	10~50	0.5		352		20		1
1000MLQK-E	200~1000	10	N1000MLQK-E	N100MLQK-E	20~100	1	12.7	459	12	22		1.3
1400MLQK-E	400~1400	10	N1400MLQK-E	N140MLQK-E	40~140	1	(1/2")	499				1.4

* is the new model that is applied from 1st January, 2016.

TCSK-99MA

MULTI-FUNCTION TORQUE TASK MANAGER / ANALYZER

The multi-controller, the "Careless Mistake Detector" has a 100-240V multi-input type power system.

SWPM Series

TORQUE TOOLS FOR TCSK

SWPM tools connect with TCSK-99MA and prevent missing tightening joints.

TCSK-99MA



N-QLK-SWPM

This is an extremely useful multi-function controller that can serve many purposes, such as detecting loose joints, eliminating faulty fastener tightening, and task time management through connection with a KANON torque wrench, or torque driver.

FEATURES

- TCSK-99MA connects to KANON SWPM series torque tools.
- The red LED indicators are large and easy-to-read, allowing the operator to check the settings and progress of fastener tightening work at a glance. With visible and audible signals, the TCSK-99MA prevents you from leaving joints loose during fastener tightening work.
- Compared with conventional products, TCSK-99MA offers many different functions at a lower price.
- TCSK-99MA can help manage work processes via external output signals.

* This item does not have the CE mark.

Model	TCSK-99MA
Count	1 to 99
Timer setting	Digital input (set time for each function)
Judgement	OK (sounds and LED lights up in green) NG (sounds and LED lights up in red)
External input	Start, stop, reset, direction of rotation, work, lock
External output	Count OK, work NG/OK, overtime NG, in-time NG
Power supply	Input (primary side), switching power type multi-input of 100 to 240 VAC Output(secondary side) 24VDC, 2A 50W
Power consumption	10W
Outside dimensions	209mm (W)×77mm(H)×180mm(D)
Weight	approximately 1.7kg

FEATURES

- When the tool clicks, indicating the joint is tightened to the specified torque, a signal is sent to the TCSK-99MA.

SWPM TYPES ● Type and torque range

Model	Available Models
SPK-SWPM	190SPK~3100SPK N19SPK~N310SPK
RSPK-SWPM	190RSPK~3100RSPK N21RSPK~N320RSPK
QSPK-SWPM	PI120QSPK~PI2800QSPK 120QSPK~2800QSPK N12QSPK~N280QSPK
SPCK-SWPM	120SPCK~2800SPCK N12SPCK~N280SPCK

- Accuracy : $\pm 3\%$ of pre-set value

QLK-SWPM	PI120QLK~PI2000QLK 120QLK~2000QLK N12QLK~N200QLK
LCK-SWPM	120LCK~2000LCK N12LCK~N200LCK

- Accuracy : $\pm 3\%$ of indicated value over the full range

LTDK-SWP	OI200LTDK / PI30LTDK~PI50LTDK 12LTDK~100LTDK CN120LTDK~N10LTDK
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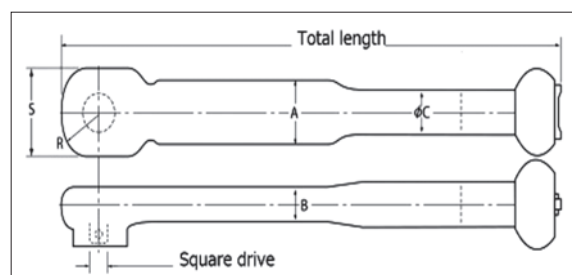
- Accuracy : $\pm 3\%$ of indicated value over the full range, clockwise

ZLK**KANON insulated adjustable type torque wrench**

Special 2-layer insulation coating preventing shock hazard

FEATURES

- Torque value preset is available within the capacity according to your need.
- Special 2-layer insulation coating is a risk protection for users against shock hazard.
- Damage to coating is easy to recognize from the different color for the top and the bottom layer of special 2-layer insulation coating.
- Withstand voltage is 240V at maximum.
- Best for maintenance and inspection for electric vehicles
- Exclusive design for cw tightening
- The accuracy is guaranteed within a tolerance of 3%.



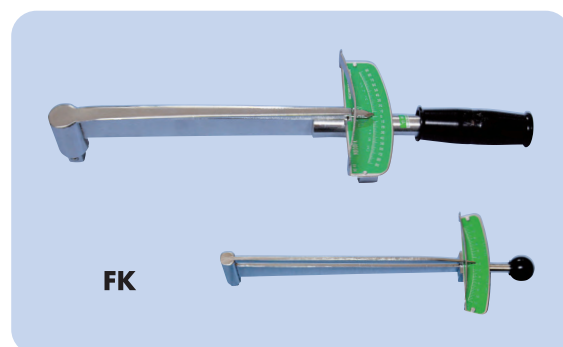
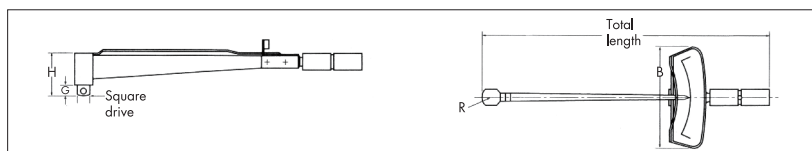
Model (N·m)	Range	Increment	Square Drive	Total length	Dimensions (mm)					Weight
					Head		Body			
	N·m	mm	S	R	A	B	φC	kg		
N50ZLK	10~50	0.5	9.53 (3/8")	287	38	19	31	17.4	21	0.52
N100ZLK	20~100	1	12.7 (1/2")	392	45	22.5	33.5	19.4	23	0.89

FK**INDICATOR PLATE TORQUE WRENCHES**

Quite suitable for general tightening and for checking torque on previously tightened joints. A popular series with fan-shaped indicator plate scales.

FEATURES

- The simple structure and small friction area give this series of tools a long life.
- Strong and easy to handle.
- Accuracy : $\pm 3\%$ of indicated value over the full range



Old Model (N·m)	New Model (N·m)	Range (CW/CCW)	Increment	Sq.drive	Total length	Dimensions (mm)				Weight
						Head		Body		
		cN·m/N·m	mm	mm	H	G	R	B	kg	
N7FK	CN70FK	10~70 cN·m	2 cN·m	6.35 (1/4")	132	26	7.5	5	75	0.05
N30FK	N3FK	1~3 N·m	0.1 N·m		170	32				0.1
N120FK	N12FK	2~12 //	0.5 //		237	43.5		6	85	0.25
N230FK	N23FK	3~23 //	0.5 //	9.53 (3/8")	290	42	11	9	106	0.3
N450FK	N45FK	5~45 //	1 //	320						0.34
N900FK	N90FK	10~90 //	2 //	12.7 (1/2")	388			58	14	12.5
N1300FK	N130FK	20~130 //	2 //	441		13.5				1.2
N2800FK	N280FK	50~280 //	5 //	19.05 (3/4")	587	82	20			15
N4200FK	N420FK	70~420 //	10 //		853	48			28	186

* is the new model that is applied from 1st January, 2016.

TOK-G

DIAL INDICATOR TORQUE WRENCHES

Easy to read dial indicator. Well suited for inspection and general maintenance service.



TOK-G (with peak indicator)

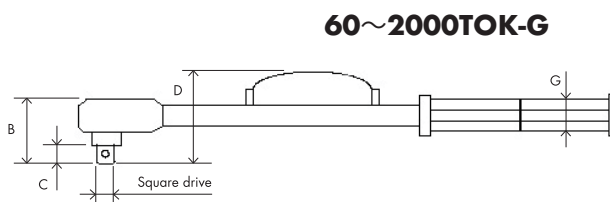
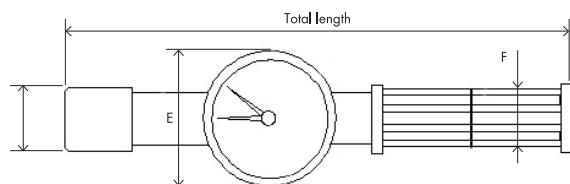


FEATURES

- Oval design with comfort rubber grip reduces strain.
- Easily readable for inspections.
- Useful for general tightening work.
- Accuracy : $\pm 3\%$ of indicated value over the full range
- Not for breaking test.

USING A TOK WRENCH

- (1) Turn the dial cap and set the indicator to 0.
 - (2) Mount a socket on the square drive.
 - (3) Tighten until the indicator points to the desired torque.
- * When using a peak indicator wrench, set it to 0 before tightening.



60~2000TOK-G

Model (kgf·cm/kgf·m)	Range (CW/CCW)	Increment	Model (N·m)	Range (CW/CCW)	Increment	Square drive	Total length	Dimensions (mm)							Weight
	kgf·cm/kgf·m			N·m				mm	mm	Head			Body		
60TOK-G	6 ~ 60	1 kgf·cm	N 6TOK-G	0.6 ~ 6	0.1	6.35 (1/4")	260	35	38.5	7.5	58	90	37	21.5	0.5
120TOK-G	10 ~ 120	//	N 12TOK-G	1 ~ 12	0.2	9.53 (3/8")	323	35	43	11	60	90	37	21.5	0.61
300TOK-G	50 ~ 300	//	N 30TOK-G	5 ~ 30	0.5										
500TOK-G	50 ~ 500	//	N 50TOK-G	5 ~ 50	0.5										
700TOK-G	100 ~ 700	//	N 70TOK-G	10 ~ 70	1										
1400TOK-G	200 ~ 1,400	//	N 140TOK-G	20 ~ 140	2	12.7 (1/2")	463	39	49	14	65	90	41	22.5	0.87
2000TOK-G	200 ~ 2,000	//	N 200TOK-G	20 ~ 200	2										

DTC-REV

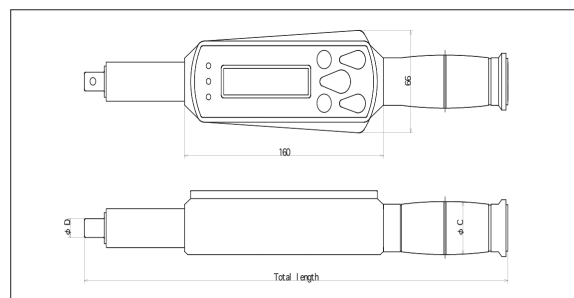
DATA OUTPUT DIGITAL TORQUE WRENCHES

Multi Function dataout put digital torque wrench with OLED display.



FEATURES

- Accuracy : $\pm 1\%$ of indicated value +1 increment, over full range
- Display : OLED
- Measuring mode : ①Peak hold ②Peak to Peak ③Tracking
- Measuring direction : CW / CCW changeover, provided with
: CW / CCW status display
- Power supply : Lithium-ion rechargeable battery 18650
: 100-240V battery charger
- Battery Life : Approx. 20 hours with fully charged
: battery. (continuous operation)
- Auto power-off : Approx. 30 minutes
- Tolerance setting : 1 to 10%. Automatic judgment for pre-set target torque
- Data input : 1000 data can be stored



It can be measured tightening torque (CW) and loosening torque (CCW) with digital display.
When the pre-set target torque is achieved, it can be confirmed with change of sounds.
The preset values and tolerance can be set and the pass/fail judgment appears on LED.
Data include the date (year, month, date) and time (hour, min, second) in DTC-REV.
Since the OLED is high visibility, the display is easy to read even in the dark.

Model	Range(Unit)	Increment	Total length (mm)	φ D.	φ C	Weight (Kg)	Accessory
DTC-N10REV	1 ~ 10N·m	0.01N·m	314	10	35	0.8	12 QCK
DTC-N50REV	5 ~ 50N·m	0.01N·m	342	12	35	0.9	50 QCK
DTC-N100REV	10 ~ 100N·m	0.1N·m	386	15	35	1.1	100 QCK
DTC-N200REV	20 ~ 200N·m	0.1N·m	404	18	35	1.25	200 QCK
DTC-N300REV	30 ~ 300N·m	0.1N·m	535	22	35	1.8	280 QCK-A
DTC-N500REV	50 ~ 500N·m	0.1N·m	1063	30	34	4.2	700 QCK
DTC-N1000REV	100 ~ 1000N·m	1N·m	1417	34	34	7.6	1000 QCK
DTC-100REV	10 ~ 100kgf·cm	0.1kgf·cm	314	10	35	0.8	12 QCK
DTC-500REV	50 ~ 500kgf·cm	0.1kgf·cm	342	12	35	0.9	50 QCK
DTC-1000REV	100 ~ 1000kgf·cm	1kgf·cm	386	15	35	1.1	100 QCK
DTC-2000REV	200 ~ 2000kgf·cm	1kgf·cm	404	18	35	1.25	200 QCK
DTC-3000REV	3 ~ 30kgf·m	0.01kgf·m	535	22	35	1.8	280 QCK-A
DTC-5000REV	5 ~ 50kgf·m	0.01kgf·m	1063	30	34	4.2	700 QCK
DTC-10000REV	10 ~ 100kgf·m	0.1kgf·m	1417	34	34	7.6	1000 QCK
DTC-PI80REV	8 ~ 80lbf·in	0.01lbf·in	314	10	35	0.8	12 QCK
DTC-PI400REV	40 ~ 400lbf·in	0.1lbf·in	342	12	35	0.9	50 QCK
DTC-PI800REV	80 ~ 800lbf·in	0.1lbf·in	386	15	35	1.1	100 QCK
DTC-PF100REV	10 ~ 100lbf·ft	0.1lbf·ft	404	18	35	1.25	200 QCK
DTC-PF200REV	20 ~ 200lbf·ft	0.1lbf·ft	535	22	35	1.8	280 QCK-A
DTC-PF400REV	40 ~ 400lbf·ft	0.1lbf·ft	1063	30	34	4.2	700 QCK
DTC-PF800REV	80 ~ 800lbf·ft	1lbf·ft	1417	34	34	7.6	1000 QCK

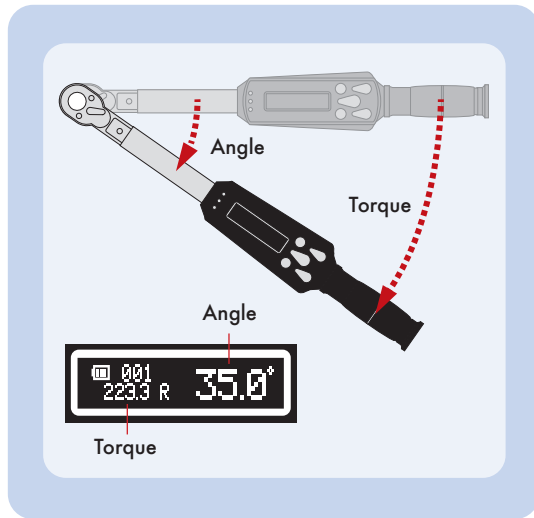
Angle function is option: DTC-REV-A

Bluetooth function is option: DTC-REV-B (Certified in USA, Canada, Europe, Korea, Taiwan)

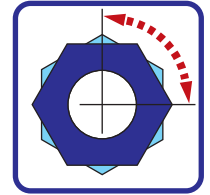
DTC-REV-A

DATA OUTPUT DIGITAL TORQUE WRENCHES

Multi-function data output digital torque wrench with OLED display and with angle function.



Model	Range(Unit)	Increment	Accessory
DTC-N10REV-A	1 ~ 10N·m	0.01N·m	12 QCK
DTC-N50REV-A	5 ~ 50N·m	0.01N·m	50 QCK
DTC-N100REV-A	10 ~ 100N·m	0.1N·m	100 QCK
DTC-N200REV-A	20 ~ 200N·m	0.1N·m	200 QCK
DTC-N300REV-A	30 ~ 300N·m	0.1N·m	280 QCK-A
DTC-N500REV-A	50 ~ 500N·m	0.1N·m	700 QCK
DTC-N1000REV-A	100 ~ 1000N·m	1N·m	1000 QCK
DTC-100REV-A	10 ~ 100kgf·cm	0.1kgf·cm	12 QCK
DTC-500REV-A	50 ~ 500kgf·cm	0.1kgf·cm	50 QCK
DTC-1000REV-A	100 ~ 1000kgf·cm	1kgf·cm	100 QCK
DTC-2000REV-A	200 ~ 2000kgf·cm	1kgf·cm	200 QCK
DTC-3000REV-A	3 ~ 30kgf·m	0.01kgf·m	280 QCK-A
DTC-5000REV-A	5 ~ 50kgf·m	0.01kgf·m	700 QCK
DTC-10000REV-A	10 ~ 100kgf·m	0.1kgf·m	1000 QCK
DTC-PI80REV-A	8 ~ 80lbf·in	0.01lbf·in	12 QCK
DTC-PI400REV-A	40 ~ 400lbf·in	0.1lbf·in	50 QCK
DTC-PI800REV-A	80 ~ 800lbf·in	0.1lbf·in	100 QCK
DTC-PF100REV-A	10 ~ 100lbf·ft	0.1lbf·ft	200 QCK
DTC-PF200REV-A	20 ~ 200lbf·ft	0.1lbf·ft	280 QCK-A
DTC-PF400REV-A	40 ~ 400lbf·ft	0.1lbf·ft	700 QCK
DTC-PF800REV-A	80 ~ 800lbf·ft	1lbf·ft	1000 QCK



The tightening torque is displayed as an angle.

The torque and rotation angle are measured and displayed at the same time from the seated tighten screw as started point.

Dimensions of DTC-REV-A are same as DTC-REV.

DTC-REV-UW

DATA OUTPUT DIGITAL TORQUE WRENCHES

Multi-function data output digital torque wrench connectable to the optional output device.



The measured data can be output to EXCEL on PC passed by U-WAVE without software.

OPTION

Mitutoyo
U-WAVE-TCB (264-625)



Mitutoyo
02AZD790E
cable



Model	Range(Unit)	Increment	Accessory
DTC-N10REV-UW	1 ~ 10N·m	0.01N·m	12 QCK
DTC-N50REV-UW	5 ~ 50N·m	0.01N·m	50 QCK
DTC-N100REV-UW	10 ~ 100N·m	0.1N·m	100 QCK
DTC-N200REV-UW	20 ~ 200N·m	0.1N·m	200 QCK
DTC-N300REV-UW	30 ~ 300N·m	0.1N·m	280 QCK-A
DTC-N500REV-UW	50 ~ 500N·m	0.1N·m	700 QCK
DTC-N1000REV-UW	100 ~ 1000N·m	1N·m	1000 QCK
DTC-100REV-UW	10 ~ 100kgf·cm	0.1kgf·cm	12 QCK
DTC-500REV-UW	50 ~ 500kgf·cm	0.1kgf·cm	50 QCK
DTC-1000REV-UW	100 ~ 1000kgf·cm	1kgf·cm	100 QCK
DTC-2000REV-UW	200 ~ 2000kgf·cm	1kgf·cm	200 QCK
DTC-3000REV-UW	3 ~ 30kgf·m	0.01kgf·m	280 QCK-A
DTC-5000REV-UW	5 ~ 50kgf·m	0.01kgf·m	700 QCK
DTC-10000REV-UW	10 ~ 100kgf·m	0.1kgf·m	1000 QCK
DTC-PI80REV-UW	8 ~ 80lbf·in	0.01lbf·in	12 QCK
DTC-PI400REV-UW	40 ~ 400lbf·in	0.1lbf·in	50 QCK
DTC-PI800REV-UW	80 ~ 800lbf·in	0.1lbf·in	100 QCK
DTC-PF100REV-UW	10 ~ 100lbf·ft	0.1lbf·ft	200 QCK
DTC-PF200REV-UW	20 ~ 200lbf·ft	0.1lbf·ft	280 QCK-A
DTC-PF400REV-UW	40 ~ 400lbf·ft	0.1lbf·ft	700 QCK
DTC-PF800REV-UW	80 ~ 800lbf·ft	1lbf·ft	1000 QCK

Dimensions of DTC-REV-UW are same as DTC-REV.

DTC-REV

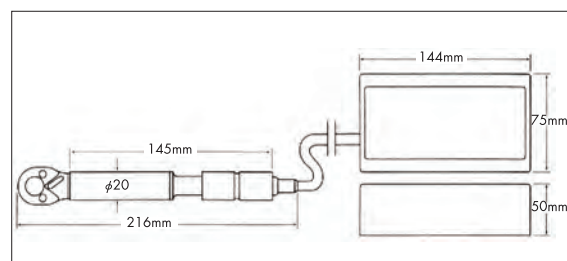
Separate type

DATA OUTPUT DIGITAL TORQUE WRENCH

DATA OUTPUT DIGITAL TORQUE WRENCH

FEATURES

- Accuracy : $\pm 1\%$ of indicated value +1 increment, over full range
- Display : OLED
- Measuring mode : ①Peak hold ②Peak to Peak ③Tracking
- Measuring direction : CW / CCW changeover, provided with
: CW / CCW status display
- Power supply : Lithium-ion rechargeable battery 18650
: 100-240V battery charger
- Battery Life : Approx. 20 hours with fully charged
: battery. (continuous operation)
- Auto power-off : Approx. 30 minutes
- Tolerance setting : 1 to 10%. Automatic judgment for pre-set target torque
- Data input : 1000 data can be stored



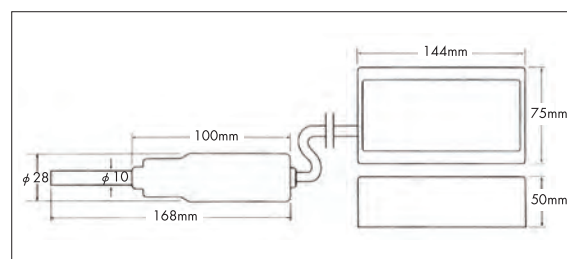
DTDK-REV

DATA OUTPUT DIGITAL TORQUE DRIVER

Multi function data out put digital torque driver with OLED display.

FEATURES

- Accuracy : $\pm 1\%$ of indicated value +1 increment, over full range
- Display : OLED
- Measuring mode : ①Peak hold ②Peak to Peak ③Tracking
- Measuring direction : CW / CCW changeover, provided with
: CW / CCW status display
- Power supply : Lithium-ion rechargeable battery 18650
: 100-240V battery charger
- Battery Life : Approx. 20 hours with fully charged
: battery. (continuous operation)
- Auto power-off : Approx. 30 minutes
- Tolerance setting : 1 to 10%. Automatic judgment for pre-set target torque
- Data input : 1000 data can be stored



Model	Range (Unit)	Increment	Weight (kg)	Accessory
				Standard bits Phillips SB type
DTDK-CN200REV	20~200 cN·m	0.1 cN·m	1	No.0, No.1
DTDK-CN500REV	50~500 cN·m	0.1 cN·m	1	No.1, No.2
DTDK-20REV	2~20 Kg·cm	0.01 Kg·cm	1	No.0, No.1
DTDK-50REV	5~50 Kg·cm	0.01 Kg·cm	1	No.1, No.2
DTDK-PI40REV	4~40 lbf·in	0.01 lbf·in	1	No.1, No.2

LTDK

CLUTCH RELEASE TORQUE SCREW DRIVERS

Clutch release prevents over-tightening, reduces fatigue.

FEATURES

- Comfortable grip for extended use.
- Light weight and short overall length facilitates jobs.
Sensitive clutch release helps the operator feel when the torque setting is reached.
- Set the required torque value and tighten, all operators tighten consistently.
- Two Phillips bit are included.
- Various hex and box drive bits are available.
- Use for clockwise tightening.
- Accuracy : $\pm 3\%$ of indicated value over the full range, clockwise.
- "H" models accept standard bits instead of CB type bits.

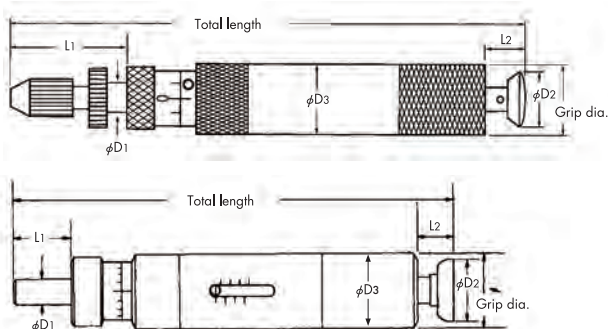
USING AN LTDK DRIVER

- (1) Select and mount a bit to match the fastener.
- (2) Rotate the adjusting ring and set the desired torque.
- (3) Tighten the fastener clockwise until the clutch releases and there is no more resistance.



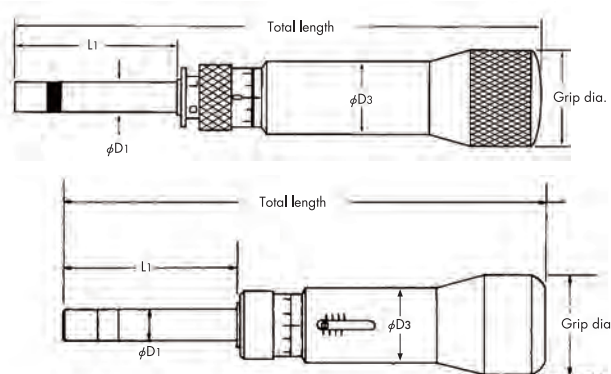
CN60~CN500LTDK

CN15,CN30LTDK(N·m Unit)



1.5,3LTDK(kgfc·m Unit) 1.5,3LTDK-H(kgfc·m Unit) N1.5,3LTDK-H(Nm Unit)

CN60~CN500LTDK(N·m Unit) OI 200LTDK(Ozf·in) PI 30,PI 50LTDK(Lbf·in)



6~100LTDK(kgfc·m Unit) N10LTDK(N·m Unit)

Old Model (cN·m/N·m)	New Model (cN·m/N·m)	Range	Increment	Model (ozf·in/lbf·in)	Range	Increment	Grip dia.	Total length (without bit)	Dimensions (mm)					Weight	Included Accessory			
									Body						Bits		Extension Bar	
		cN·m/N·m	ozf·in/lbf·in	φmm	mm	L ₁	L ₂	φD ₁	φD ₂	φD ₃	g	Phillips	Bit type					
N1.5LTDK	CN15LTDK	1 ~ 15 cN·m	0.1 cN·m				16	107	22	10.5	5.5	14.4	15.5	57	No.0	KANON bits CB type	Standard bits SB type	Includes
N3LTDK	CN30LTDK	2 ~ 30 //	0.2 //				25	110	26				20	99	No.1			
N6LTDK	CN60LTDK	5 ~ 60 //	0.5 //				30						20	99	No.0			
N12LTDK	CN120LTDK	20 ~ 120 //	1 //	OI 200LTDK	40 ~ 200 ozf·in	1	30						192		No.1			
N20LTDK	CN200LTDK	40 ~ 200 //	1 //				34	157	51		10		25	214	No.1			
N30LTDK	CN300LTDK	40 ~ 300 //	1 //	PI 30LTDK	4 ~ 30 lbf·in	0.1	40	200	63				34	436	No.2			
N50LTDK	CN500LTDK	100 ~ 500 //	2.5 //	PI 50LTDK	10 ~ 50 //	0.25	40	200	63				34	436	No.2			
N100LTDK	N10LTDK	4 ~ 10 N·m	0.05 N·m				45	235	100		11		35	762	No.2, No.3			
N1.5LTDK-H	CN15LTDK-H	1 ~ 15 cN·m	0.1 cN·m				16	111	26	10.5	10	14.4	15.5	60	No.0	No.1		
N3LTDK-H	CN30LTDK-H	2 ~ 30 //	0.2 //															

* is the new model that is applied from 1st January, 2016.

Model (kgf・cm)	Range	Increment	Grip dia.	Total length (without bit)	Dimensions (mm)					Weight	Included Accessory			
	kgf・cm		φmm	mm	Body						Bits		Extension Bar	
					L ₁	L ₂	φD ₁	φD ₂	φD ₃		Phillips	Bit type		
1.5LTDK	0.1～1.5	0.01	16	99	14	10.5	5.5	14.4	15.5	50	No.0 No.1	KANON bits OB type	Standard bits SB type	
3LTDK	0.2～3	0.02		110	35	10			20	95	No.0 No.1			
6LTDK	0.5～6	0.05	25		190				No.1 No.2					
12LTDK	2～12	0.1	30	157	57					25	208			
20LTDK	4～20	0.1	34						436			762		No.2, No.3
30LTDK	4～30	0.1												
50LTDK	10～50	0.25	45	235	100				11	35	60	No.0 No.1		
100LTDK	40～100	0.5	45	235	100	11	35	762	No.2, No.3	Included				
1.5LTDK-H	0.1～1.5	0.01	16	111	26	10.5	10	14.4	15.5		60	No.0 No.1		
3LTDK-H	0.2～3	0.02												

STDK

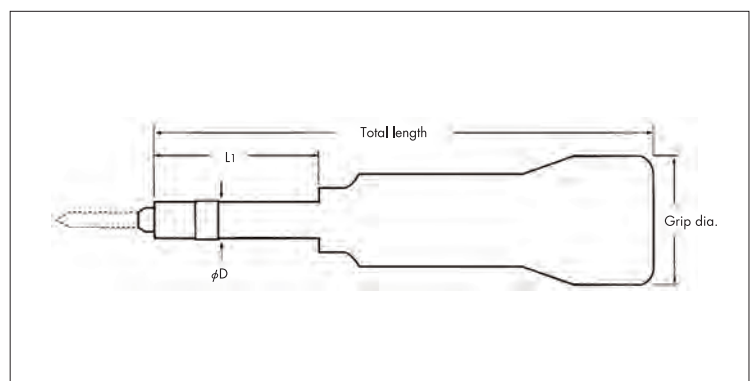
PRE-SET TORQUE DRIVERS

Clutch release prevents over tightening.



FEATURES

- A single function driver, used for a single torque setting.
- Most suited for tightening multiple same-size fasteners at the same torque in a production line.
- Setting confirmation unnecessary.
- Light weight and short overall length facilitates jobs.
Sensitive clutch release helps the operator feel when the torque setting is reached.
- All operators tighten consistently.
- Two Phillips bit are included.
- Various hex and box drive bits are available.
- Accuracy : $\pm 3\%$ of set value, cw, ccw
- * Please specify required set torque when you order.



Model (kgf·cm)	Range	Old Model (cN·m/N·m)	New Model (cN·m/N·m)	Range	Model (ozf·in/lbf·in)	Range	Grip dia.	Total length (without bit)	Dimensions (mm)		Weight	Included Accessory		
	kgf·cm			dN·m/N·m		ozf·in/lbf·in			φ mm	mm		L1	φ D	g
1.5STDK	0.1 ~ 1.5	N1.5STDK	CN15STDK	1 ~ 15 cN·m	Ol 22STDK	2 ~ 22 ozf·in	16	92	22	8	45	Phillips	Bit type	Included
3STDK	0.2 ~ 3	N3STDK	CN30STDK	2 ~ 30 //	Ol 44STDK	4 ~ 44 //						No.0	KANON bits CB type	
6STDK	0.5 ~ 6	N6STDK	CN60STDK	5 ~ 60 //	Ol 80STDK	20 ~ 80 //						No.1		
12STDK	2 ~ 12	N12STDK	CN120STDK	20 ~ 120 //	Ol 200STDK	40 ~ 200 //	Standard bits SB type							
20STDK	4 ~ 20	N20STDK	CN200STDK	40 ~ 200 //	Pl 20STDK	4 ~ 20 lbf·in								
30STDK	4 ~ 30	N30STDK	CN300STDK	40 ~ 300 //	Pl 30STDK	4 ~ 30 //								
50STDK	10 ~ 50	N50STDK	CN500STDK	100 ~ 500 //	Pl 50STDK	10 ~ 50 //								
100STDK	40 ~ 100	N100STDK	N10STDK	4 ~ 10 N·m	Pl 100STDK	40 ~ 100 //	45	248	246	11	790	No.2, No.3		

* is the new model that is applied from 1st January, 2016.

DPSK

DIAL GAUGE TORQUE DRIVERS

Suited for light torque, general tightening work, inspections. Easy to handle, easy to read scale.



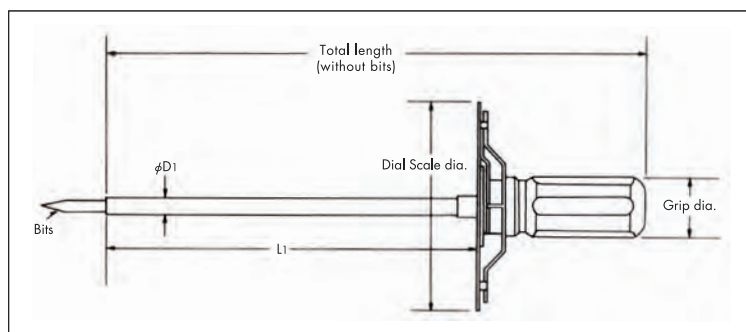
FEATURES

■ DPSK (standard)

- A light torque driver well suited for general tightening, inspections and break tests.
- Easy handling with a direct reading dial gauge.
- Use for both clockwise and counterclockwise tightening.
- Peak torque indicator works in both directions, too.
- Large, easily read dial gauge.

■ DPSK II (transparent scale)

- The transparent scale makes engaging the fastener easier.
- For both models, accuracy is $\pm 3\%$ of the indicated value over the full range

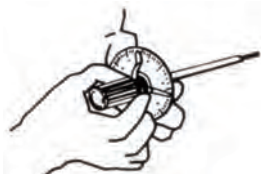


USING A DPSK DRIVER

(1) Mount a bit matching the fastener being



(2) Loosen the peak indicator ring.



(3) Set the peak indicator to 0.



(4) Tighten the fastener while observing the scale.



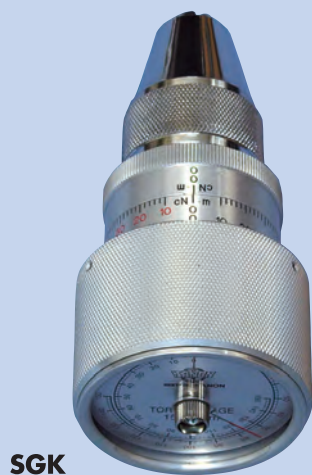
Model (kgf·cm)	Range (CW/CCW)	Increment	Old Model (cN·m/N·m)	New Model (cN·m/N·m)	Range (CW/CCW)	Increment	Dial dia.	Grip dia.	Total length (without bit)	Dimensions (mm)		Weight	Included Accessory	
	kgf·cm				cN·m					Driver shaft(mm)	L1		φD	kg
1DPSK-H	0.2 ~ 1	0.025	N 1DPSK	CN 10DPSK-H	2 ~ 10	0.25	78	21	260	152	6	0.12	No.0 No.1	Standard bits SB type
2DPSK-H	0.5 ~ 2	0.05	N 2DPSK	CN 20DPSK-H	5 ~ 20	0.5			252	148				
5DPSK-H	1 ~ 5	0.2	N 5DPSK	CN 50DPSK-H	10 ~ 50	2			255	150				
10DPSK	2 ~ 10	0.2	N 10DPSK	CN 100DPSK	20 ~ 100	2			222	130	12	0.33		
20DPSK	5 ~ 20	0.5	N 20DPSK	CN 200DPSK	50 ~ 200	5			242	130	14	0.36		
50DPSK	10 ~ 50	2	N 50DPSK	CN 500DPSK	100 ~ 500	20	78	36	300	188	14	0.47	No.1 No.2	
10DPSK(Ⅱ)	2 ~ 10	0.2	N 10DPSK(Ⅱ)	CN 100DPSK-L	20 ~ 100	2			222	130	12	0.29		
20DPSK(Ⅱ)	5 ~ 20	0.5	N 20DPSK(Ⅱ)	CN 200DPSK-L	50 ~ 200	5			242	130	14	0.32		
50DPSK(Ⅱ)	10 ~ 50	2	N 50DPSK(Ⅱ)	CN 500DPSK-L	100 ~ 500	20			300	188	14	0.42		

* is the new model that is applied from 1st January, 2016.

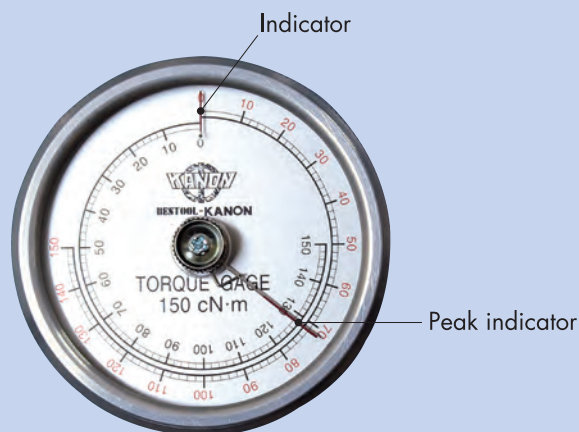
SGK

TORQUE GAUGES

Capable of accurately measuring very low torque values.



SGK

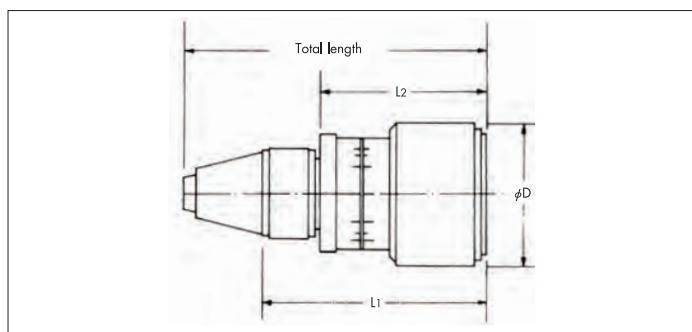


SGK-G (with peak indicator)

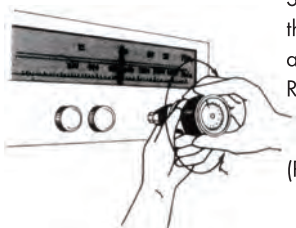
* Peak indicator is optional

FEATURES

- Due to their miniature design and light weight, these gauges are convenient and easy to carry.
- A three part chuck with knurled surface enables firmly gripping even odd shapes.
- The inset scale face helps avoid incidental damage.
- The gauges measure clockwise and counterclockwise.
- With scales on the sides and the face, torque readings can be obtained either way.
- Accuracy : $\pm 6\%$ of the indicated value over the full range



USING AN SGK GAUGE



Starting torque can be measured with the chuck gripping a knob or shaft of an electronic device.

Rotate clockwise or counterclockwise.

(Rotate CW or CCW)



- If you would like SGK with a peak indicator, please specify "SGK-G" on your purchase order.
ex). CN150SGK-G

Three part chuck

Model (gf·cm/kgf·cm)	Range (CW/CCW)	Increment	Old Model (mN·m/cN·m)	New Model (mN·m/cN·m)	Range (CW/CCW)	Increment	Chucking dia. φ mm	Total length mm	Dimensions (mm)			Weight kg
									Grip dia. φ D	Total length (without chuck) L ₁	L ₂	
90(I)SGK	10 ~ 90 gf·cm	2 gf·cm	N90(I)SGK	MN95GK	1 ~ 9 mN·m	0.2 mN·m	1 ~ 6.5	106	43	81	57.5	0.29
150(I)SGK	20 ~ 150 "	2 "	N150(I)SGK	MN155GK	2 ~ 15 "	0.2 "						
300(I)SGK	40 ~ 300 "	5 "	N300(I)SGK	MN305GK	4 ~ 30 "	0.5 "						
600(I)SGK	50 ~ 600 "	10 "	N600(I)SGK	MN605GK	5 ~ 60 "	1 "						
1200(I)SGK	100 ~ 1,200 "	20 "	N1200(I)SGK	MN1205GK	10 ~ 120 "	2 "						
2400(I)SGK	200 ~ 2,400 "	50 "	N2400(I)SGK	MN2405GK	20 ~ 240 "	5 "	1 ~ 8.5	134	63	100	73	0.6
1.5(II)SGK	0.1 ~ 1.5 kgf·cm	0.02 kgf·cm	N1.5(II)SGK	CN155GK	1 ~ 15 cN·m	0.2 cN·m						
2.4(II)SGK	0.2 ~ 2.4 "	0.02 "	N2.4(II)SGK	CN245GK	2 ~ 24 "	0.2 "						
3.6(II)SGK	0.4 ~ 3.6 "	0.05 "	N3.6(II)SGK	CN365GK	4 ~ 36 "	0.5 "						
6(II)SGK	0.5 ~ 6 "	0.1 "	N6(II)SGK	CN605GK	5 ~ 60 "	1 "						
9(II)SGK	1 ~ 9 "	0.2 "	N9(II)SGK	CN905GK	10 ~ 90 "	2 "						
15(II)SGK	1 ~ 15 "	0.2 "	N15(II)SGK	CN1505GK	10 ~ 150 "	2 "						

* is the new model that is applied from 1st January, 2016.

KDTA-GT-UC

DIGITAL TORQUE ANALYZERS

Enhanced digital processor system. Provides high performance with digital wrenches.

FEATURES

- LCD display eliminates reading errors.
- Processor chip assures measurement with high reliability and accuracy.
- The display unit angle can be adjusted approximately 70°.
- Saves time and helps speed up work.
- Equipped with a kgf·cm/N·m selector switch.
- Operator can set min/max percentage parameters from 0–10%.
- Analyzer can indicate in or out of specification with pass or fail displayed.

SPECIFICATIONS

- Power source : AC100-240V 50/60Hz
- Accuracy : $\pm 1\%$ of the indicated value +1 increment, over the full range
- Display : LCD (character height : 25mm)
- Operating temperature : 5~35°C



KDTA-N20GT-UC

Model	Range(CW/CCW)	Increment	English Model	Range(CW/CCW)	Increment	Measuring mode	Dimensions (mm)			Drive size mm	Weight kg	Included Accessory
	kgf·cm/kgf·m	N·m		lbf·in	N·m		Overall depth	Overall width	Overall height			
KDTA-N2GT-UC	2 ~ 20 kgf·cm 20 ~ 200 cN·m	0.01 kgf·cm 0.1 cN·m	KDTA-N2GT-PI	1.77 ~ 17.70 lbf·in 20 ~ 200 cN·m	0.01 lbf·in 0.1 cN·m	TRACK Peak hold Peak to peak hold	120	250	251	12	6	6.35×12 9.5×12 Socket
KDTA-N10GT-UC	10 ~ 100 kgf·cm 1 ~ 10 N·m	0.1 kgf·cm 0.01 N·m	KDTA-N10GT-PI	8.9 ~ 88.0 lbf·in 1 ~ 10 N·m	0.1 lbf·in 0.01 N·m							
KDTA-N20GT-UC	20 ~ 200 kgf·cm 2 ~ 20 N·m	0.1 kgf·cm 0.01 N·m	KDTA-N20GT-PI	17.7 ~ 177.0 lbf·in 2 ~ 20 N·m	0.1 lbf·in 0.01 N·m		180	320	284	14	15	9.5×14 12.7×14 Socket
KDTA-N100GT-UC	100 ~ 1000 kgf·cm 10 ~ 100 N·m	1 kgf·cm 0.1 N·m	KDTA-N100GT-PI	89 ~ 880 lbf·in 10 ~ 100 N·m	1 lbf·in 0.1 N·m							
KDTA-N200GT-UC	200 ~ 2000 kgf·cm 20 ~ 200 N·m	1 kgf·cm 0.1 N·m	KDTA-N200GT-PI	177 ~ 1770 lbf·in 20 ~ 200 N·m	1 lbf·in 0.1 N·m		220	380	272	26 30	25	19.05×26 12.7×26 Socket 19.05×30 25.4×30 Socket
KDTA-N600GT-UC	600 ~ 6000 kgf·cm 60 ~ 600 N·m	1 kgf·cm 0.1 N·m	KDTA-N600GT-PF	44.3 ~ 442.0 lbf·ft 60 ~ 600 N·m	0.1 lbf·ft 0.1 N·m							
KDTA-N1000GT-UC	10 ~ 100 kgf·m 100 ~ 1000 N·m	0.1 kgf·m 1 N·m	KDTA-N1000GT-PF	74 ~ 737 lbf·ft 100 ~ 1000 N·m	1 lbf·ft 1 N·m							



KDTA-GTH-UC

LARGE DIGITAL TORQUE ANALYZERS



KDTA-N20GTH-UC

FEATURES

- LCD display eliminates reading errors.
- Processor chip assures measurement with high reliability and accuracy.
- The display unit angle can be adjusted approximately 70°.
- Saves time and helps speed up work.
- Equipped with a kgf·cm/N·m selector switch.

SPECIFICATIONS

- Power : AC100-240V 50/60Hz
- Accuracy : $\pm 1\%$ of the indicated value +1 increment, over the full range
- Display : LCD (character height : 25mm)
- Operating temperature range : 5~35°C

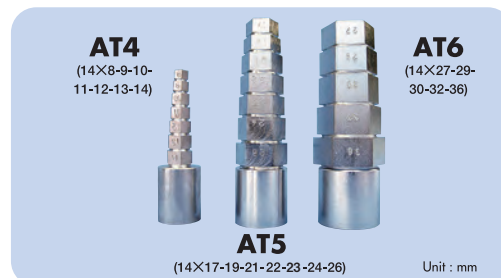
Model	Range(CW/CCW)	Increment	English Model	Range(CW/CCW)	Increment	Measuring mode	Dimensions (mm)			Drive size	Weight	Included Accessory
	kgf·cm/kgf·m			lbf·in/lbf·ft			Overall depth	Overall width	Overall height			
	N·m			N·m			mm		kg			
KDTA-N20GTH-UC	20 ~ 200 kgf·cm	0.1 kgf·cm	KDTA-N20GTH-PI	17.7 ~ 177.0 lbf·in	0.1 lbf·in	TRACK Peak hold Peak to peak hold	340	220	169	12	12	6.35×12 Socket 9.5×12 Socket
	2 ~ 20 N·m	0.01 N·m		2 ~ 20 N·m	0.01 N·m							
KDTA-N100GTH-UC	100 ~ 1000 kgf·cm	1 kgf·cm	KDTA-N100GTH-PI	89 ~ 880 lbf·in	1 lbf·in		540	280		14	18	9.5×14 Socket 12.7×14 Socket
	10 ~ 100 N·m	0.1 N·m		10 ~ 100 N·m	0.1 N·m							
KDTA-N200GTH-UC	200 ~ 2000 kgf·cm	1 kgf·cm	KDTA-N200GTH-PI	177 ~ 1770 lbf·in	1 lbf·in		603	310		20		
	20 ~ 200 N·m	0.1 N·m		20 ~ 200 N·m	0.1 N·m							
KDTA-N300GTH-UC	300 ~ 3000 kgf·cm	1 kgf·cm	KDTA-N300GTH-PF	22.2 ~ 221.0 lbf·ft	0.1 lbf·ft		780	362	285	22	40	12.7×22 Socket 19.05×22 Socket
	30 ~ 300 N·m	0.1 N·m		30 ~ 300 N·m	0.1 N·m							
KDTA-N600GTH-UC	600 ~ 6000 kgf·cm	1 kgf·cm	KDTA-N600GTH-PF	44.3 ~ 442.0 lbf·ft	0.1 lbf·ft		1300	490		26	92	12.7×26 Socket 19.05×26 Socket
	60 ~ 600 N·m	0.1 N·m		60 ~ 600 N·m	0.1 N·m							
KDTA-N1000GTH-UC	10 ~ 100 kgf·m	0.1 kgf·m	KDTA-N1000GTH-PF	74 ~ 737 lbf·ft	1 lbf·ft	1668	556		30	59	12.7×30, 19.05×30 25.4×30 Socket	
	100 ~ 1000 N·m	1 N·m		100 ~ 1000 N·m	1 N·m							

DRIVE ATTACHMENTS (Optional)

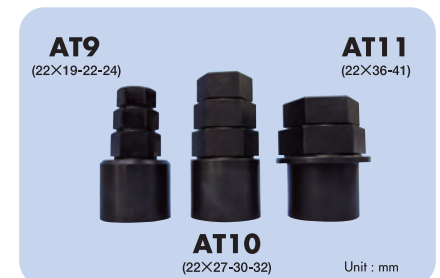
■ KDTA-N2GT-UC/N10GT-UC N20GT-UC/KDTA-N20GTH-UC



■ KDTA-N100GT-UC/KDTA-N200GT-UC KDTA-N100GTH-UC/KDTA-N200GTH-UC KDTA-N200GTS-UC



■ KDTA-N300GTH-UC



KDTA-GTS-UC

DIGITAL TORQUE ANALYZERS

Highly accurate and economical torque analyzer, easy for operators to use on the job site.



FEATURES

- LCD display eliminates reading errors.
- Processor chip assures measurement with high reliability and accuracy.
- Saves time and helps speed up work.
- Equipped with a kgf-cm/N-m selector switch.

SPECIFICATIONS

- Power : AC100-240V 50/60Hz
- Accuracy : $\pm 1\%$ of the indicated value +1 increment, over the full range
- Display : LCD (character height : 25mm)
- Operating temperature range : 5~35°C

Model	Range (CW/CCW)		Increment		Measuring mode	Unit conversion	Dimensions (mm)			Drive size	Weight	Included Accessory
	gf·cm/kgf·m						Overall depth	Overall width	Overall height			
	N·m											
KDTA-N200GTS-UC	50 ~ 2000	kgf·cm	1	kgf·cm	TRACK Peak hold Peak to peak hold	kgf·cm	260	200	200	14	10	9.5 × 14 12.7 × 14 Socket
	5 ~ 200	N·m	0.1	N·m		N·m						
KDTA-N200GTS-PI	45 ~ 1770	lbf·in	1	lbf·in		lbf·in						
	5 ~ 200	N·m	0.1	N·m								

DRT

KANON TORQUE MEASUREMENT MULTI-INDICATOR

Model DRT multi-indicator handles 16 different types of work.

The TEDS-based smart indicator is designed for accurate and speedy analysis of bolt-tightening.



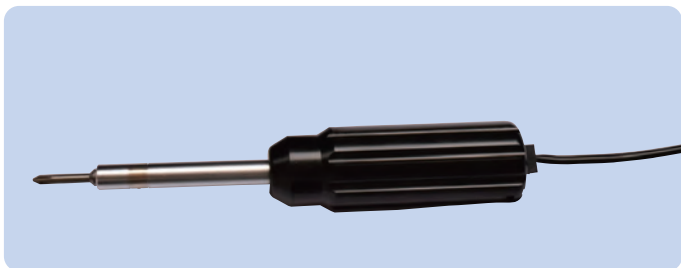
Click type torque wrench for DRT

Model	Range
DRT-N50DR	10 ~ 50Nm
DRT-N100DR	20 ~ 100Nm
DRT-N200DR	40 ~ 200Nm



Non-click torque wrench for DRT

Model	Range
DRT-N40DTC	4 ~ 40Nm
DRT-N100DTC	10 ~ 100Nm
DRT-N200DTC	20 ~ 200Nm



Torque Driver for DRT

Model	Range
DRT-CN500DTDK	100 ~ 500cNm



Load cell for DRT

Model	Range
DRT-N2KDIA	0.2 ~ 2Nm
DRT-N20KDIA	2 ~ 20Nm
DRT-N200KDIA	20 ~ 200Nm

FEATURES

- Tools are easily exchanged and calibrated. A sensor with built-in TEDS information is directly connected to a tool for automatic reading of necessary information, eliminating troublesome calibration each time a tool is exchanged (IEEE 1451.4, Class 2 mixed mode interfaced).
- Various tools can be used, including click type and non-click type torque wrench and strain gauge sensors.
- Torque values remain in waveforms, allowing the user to view torque in any desired place.
- Bolt-tightening is analyzed in a short time: Tightening, Loosening inspection, Re-tightening inspection, Torque wrench inspection, Destructive inspection

TEDS-based multi-indicating system (Examples)

Torque wrench with sensor for operation



Torque sensor

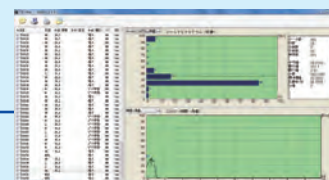


Torque wrench with sensor for inspection

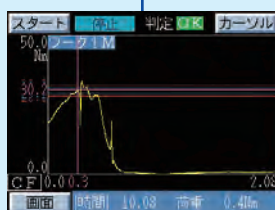


* Sensors are built to order.

Multi-indicator
DRT



Data collection



Torque is displayed in waveforms.



Judgment (an example of pass)



Judgment (an example of rejection)

* English version is also available

<Specifications>

Model	DRT	
Display/controller	3.5 type STN color LCD (320 x 240 dots)	
	Controller	Touch panel
	Display range	0 to ±9999
	Decimal point position	Arbitrarily selected
	Display change frequency	3 times/s
	Time axis	0.1 to 99.9s
Operation screen	Digital load display screen, waveform display screen, setting screen, strain display.	
Setting	Comparative judgment values	Load value: upper limit, lower limit, upper-upper limit, and lower-lower limit
Function	Hold function	Inflection point, sample, peak, maximal and minimal hold
	Clock function	Data is controlled and saved according to real-time clock.
Data output	RS-232C, CF card	
Power supply	AC 100 to 240V	
Operating temperature range	0 to +40°C	
Weight	2.8kg	
Dimensions	107 (W) x 140 (H) x 257 (D) mm	
Applicable standards	EMC	VCCI 1 (Class A), EN55011 (Class A), EN61326-4-2, 3, 4, 5, 6, 8, 11, EN61000-3-2, 3
	Safety standards	EN61010-1



Dr. Torque
Multi-indicator DRT

Torque Measurement
Multi-indicator

KDTA-DH

DIGITAL TORQUE ANALYZERS FOR TORQUE DRIVERS

KDTA-8DH



KDTA-8DH / KDTA-80DH

FEATURES

- Designed for LTK and STDK
- Battery powered
- Battery Charger is available for AC 100V~240V 50/60Hz
- Lightweight plastic case
- kgf·cm/N·m / lbf·in unit conversion
- MODE : TRACK (constantly indicates torque value.)
PEAK HOLD
PEAK TO PEAK-HOLD
- AUTO RESET : Timer function available
- DATA OUTPUT : Digital output
- Accuracy : $\pm 1\%$ of the indicated value + 1 increment, over the full range

Model	Range	Increment	Measuring mode	Battery	Size	Weight (kg)
KDTA-8DH	3~800mN·m 0.03~8kgf·cm 0.03~7lbf·in	0.1mN·m 0.001kgf·cm 0.001lbf·in	RUN Peak hold Peak to Peak hold	Rechargeable	230 (W) × 123 (D) × 65 (H) mm	1.8
KDTA-80DH	3~800cN·m 0.3~80kgf·cm 0.3~70lbf·in	0.1cN·m 0.01kgf·cm 0.01lbf·in	RUN Peak hold Peak to Peak hold	Rechargeable	230 (W) × 123 (D) × 65 (H) mm	1.8

KDTA-D

DIGITAL TORQUE ANALYZERS FOR ELECTRIC DRIVERS

KDTA-10D / KDTA-100D

FEATURES

- Battery is rechargeable.
- For any brand of the Electric Driver
- Battery Charger is available for AC 100V~240V 50/60Hz
- MODE : TRACK (constantly indicates torque value.)
PEAK HOLD
PEAK TO PEAK-HOLD
- AUTO RESET : Timer function available
- DATA OUTPUT : Digital output
- Accuracy : $\pm 1\%$ of the indicated value + 1 increment, over the full range



Model	Range	Increment	Measuring mode	Battery	Size	Weight (kg)
KDTA-10D	1.5~100.0cN·m 0.15~10.00kgf·cm 0.13~10.00lbf·in	0.1cN·m 0.01kgf·cm 0.01lbf·in	RUN Peak hold Peak to Peak hold	Rechargeable	230 (W) × 123 (D) × 65 (H) mm	1.18
KDTA-100D	15~1000cN·m 1.5~100.0kgf·cm 1.3~100.0lbf·in	1cN·m 0.1kgf·cm 0.1lbf·in	RUN Peak hold Peak to Peak hold	Rechargeable	230 (W) × 123 (D) × 65 (H) mm	1.18

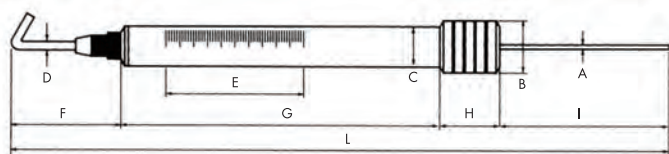
TK

TENSION GAUGES

Demonstrating KANON's measuring versatility.
Great performance whether measuring vertically or horizontally.

FEATURES

- Measures pushing, pulling force and spring tension.
Our tension gauges are designed to indicate precise increments of force.
- Use the gauges for taking horizontal measurements. Just add the correcting value to the indicated value (see the table below). A peak indicator is available for TK500 to TK30000 and TK500 CN to TK30000 CN.
- Accuracy : ± 1 increment



Model (g)	Range (g)	Incr. (g)	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm	I mm	L mm	Weight (g)	Correcting value for horizontal measurements (g)
TK10	0 ~ 10	0.5	1.5	16	13	1.5	40	19	98	15	48	181	30	3
TK50	0 ~ 50	1	1.5	16	13	1.5	60	19	113	15	66	214	30	3
TK110	0 ~ 110	2	2	16	13	2	60	27.5	113	15	65.5	221	35	10
TK200	0 ~ 200	5	2	16	13	2	60	27.5	113	15	65.5	221	35	10
TK300	0 ~ 300	5	2	16	13	2	60	27.5	113	15	65.5	221	35	10
TK500	0 ~ 500	10	3	20	16	2.6	56	43	131	25	69	270	78	30
TK600	0 ~ 600	20	3	20	16	2.6	56	43	131	25	69	270	78	30
TK1000	0 ~ 1000	25	3	20	16	2.6	56	43	131	25	69	270	78	30
TK1500	0 ~ 1500	50	3	20	16	2.6	56	43	131	25	69	270	78	30
TK2000	0 ~ 2000	50	3	20	16	2.6	56	43	131	25	69	270	78	30
TK2500	0 ~ 2500	50	3	20	16	2.6	62	43	143	25	74	288	85	50
TK3000	0 ~ 3000	50	3	20	16	2.6	62	43	143	25	74	288	85	50
TK4000	0 ~ 4000	50	4	25	22	3.5	68	43	178	35	82	340	200	100
TK5000	0 ~ 5000	100	4	25	22	3.5	68	43	178	35	82	340	200	100
TK7000	0 ~ 7000	200	4	25	22	3.5	68	43	178	35	82	340	205	100
TK10000	0 ~ 10000	200	4	25	22	3.5	68	43	178	35	82	340	205	100
TK15000	0 ~ 15000	200	8	35	32	7	95	83	230	35	145	462	600	250
TK20000	0 ~ 20000	200	8	35	32	7	118	83	280	35	140	540	680	250
TK30000	0 ~ 30000	500	8	40	38	7	130	83	305	35	172	598	830	350

Model (cN)	Range (cN)	Incr. (cN)	A mm	B mm	C mm	D mm	E mm	F mm	G mm	H mm	I mm	L mm	Weight (g)	Correcting value for horizontal measurements (cN)
TK10CN	0 ~ 10	0.5	1.5	16	13	1.5	40	19	98	15	48	181	30	3
TK30CN	0 ~ 30	1	1.5	16	13	1.5	60	19	113	15	66	214	30	3
TK50CN	0 ~ 50	1	1.5	16	13	1.5	60	19	113	15	66	214	30	3
TK110CN	0 ~ 110	2	2	16	13	2	60	27.5	113	15	65.5	221	35	10
TK200CN	0 ~ 200	5	2	16	13	2	60	27.5	113	15	65.5	221	35	10
TK300CN	0 ~ 300	5	2	16	13	2	60	27.5	113	15	65.5	221	35	10
TK500CN	0 ~ 500	10	3	20	16	2.6	56	43	131	25	69	270	78	30
TK600CN	0 ~ 600	20	3	20	16	2.6	56	43	131	25	69	270	78	30
TK1000CN	0 ~ 1000	25	3	20	16	2.6	56	43	131	25	69	270	78	30
TK1500CN	0 ~ 1500	50	3	20	16	2.6	56	43	131	25	69	270	78	30
TK2000CN	0 ~ 2000	50	3	20	16	2.6	56	43	131	25	69	270	78	30
TK2500CN	0 ~ 2500	50	3	20	16	2.6	62	43	143	25	74	288	85	50
TK3000CN	0 ~ 3000	50	3	20	16	2.6	62	43	143	25	74	288	85	50
TK4000CN	0 ~ 4000	50	4	25	22	3.5	68	43	178	35	82	340	200	100
TK5000CN	0 ~ 5000	100	4	25	22	3.5	68	43	178	35	82	340	200	100
TK7000CN	0 ~ 7000	200	4	25	22	3.5	68	43	178	35	82	340	205	100
TK10000CN	0 ~ 10000	200	4	25	22	3.5	68	43	178	35	82	340	205	100
TK15000CN	0 ~ 15000	200	8	35	32	7	95	83	230	35	145	462	600	250
TK20000CN	0 ~ 20000	200	8	35	32	7	118	83	280	35	140	540	680	250
TK30000CN	0 ~ 30000	500	8	40	38	7	130	83	305	35	172	598	830	350



- If you take a measurement horizontally, add the correcting value to the indicated measurement value per the table.

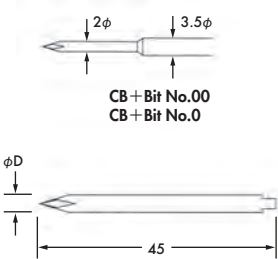
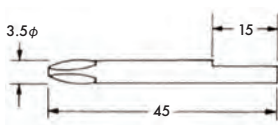
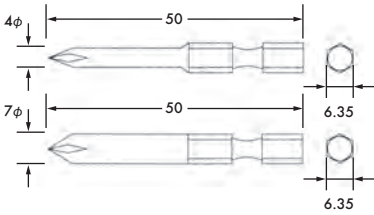
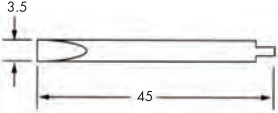
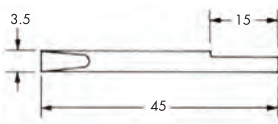
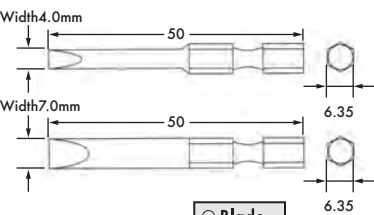
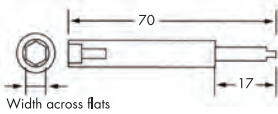
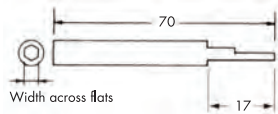
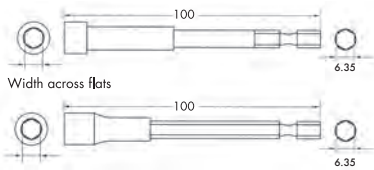
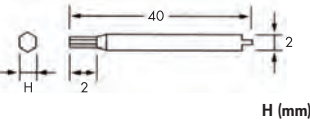
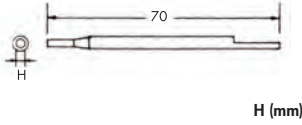
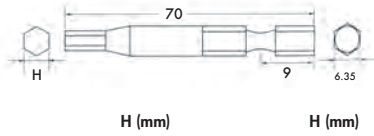


* Peak indicator is optional

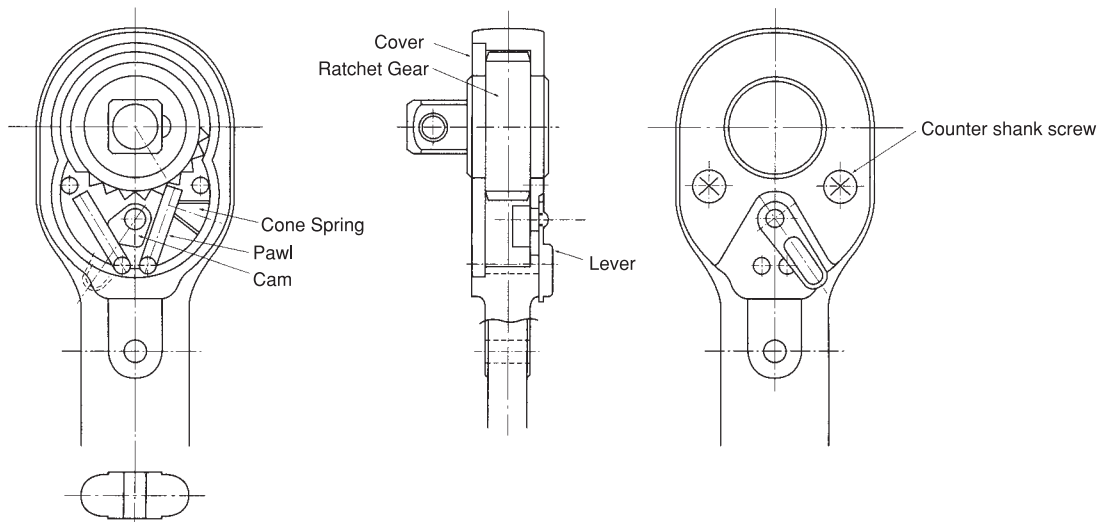
- If you would like your TK gauge with a peak indicator, please specify "TK-G" on your purchase order.
ex). TK500CN-G

BITS

BITS FOR TORQUE DRIVERS

Type	CB type (KANON original)	OB type (KANON original)	SB type (Standard)
Applicable driver	CN15,CN30LTDK CN15,CN30STDK	1.5LTDK,3LTDK	CN60,120,200,300,500LTDK,N10LTDK CN15,30LTDK-H,1.5,3LTDK-H 6,12,20,30,50,100LTDK CN60,120,200,300,500STDK,N10STDK 6,12,20,30,50,100STDK CN100,200,500DPSK,CN100,200,500DPSK-L 10,20,50DPSK,10,20,50DPSK-II CN10,20,50DPSK-H,1,2,5DPSK-H
 Phillips	 CB+Bit No.00 CB+Bit No.0 CB+Bit No.1 CB+Bit No.2	 OB+Bit No.0 OB+Bit No.1	 SB+Bit No.0 SB+Bit No.1 SB+Bit No.2 SB+Bit No.3
 Slot Drive	 CB—Bit 0.4×3.5	 OB—Bit 0.4×3.5	 SB—Bit 0.4×4.0 SB—Bit 1.0×7.0
 BOX BITS (Female type)	 Width of across flat (mm) CB BOX BIT 3 CB BOX BIT 4 CB BOX BIT 5 CB BOX BIT 5.5 CB BOX BIT 6	 Width of across flat (mm) OB BOX BIT 3 OB BOX BIT 4 OB BOX BIT 5 OB BOX BIT 5.5 OB BOX BIT 6	 Width of across flat (mm) SB BOX BIT 4 SB BOX BIT 5 SB BOX BIT 5.5 SB BOX BIT 6 SB BOX BIT 7 SB BOX BIT 8 SB BOX BIT 10 SB BOX BIT 12 SB BOX BIT 13 SB BOX BIT 14
 HEX BITS (Male type)	 H (mm) CB HEX BIT 1.27 CB HEX BIT 1.5 CB HEX BIT 2 CB HEX BIT 2.5 CB HEX BIT 3	 H (mm) OB HEX BIT 1.27 OB HEX BIT 1.5 OB HEX BIT 2 OB HEX BIT 2.5 OB HEX BIT 3	 H (mm) SB HEX BIT 1.27 SB HEX BIT 1.5 SB HEX BIT 2 SB HEX BIT 2.5 SB HEX BIT 3 SB HEX BIT 4 SB HEX BIT 5 SB HEX BIT 6 SB HEX BIT 8

PARTS FOR QLK, QSPK AND QCK



CAUTION FOR USE

CONFORM TO ITEMS AS SHOWN BELOW, AND ADEQUATELY HANDLE THE TORQUE WRENCH.

- 1 When bolts are tightened, it is dangerous to insert the pipe in the handle. Furthermore, an adequate tightening torque value can not be obtained.
- 2 If the extension tool is applied to the torque meter, a torque value indicated in the dial does not mean a torque value which is actually imposed on the bolt. (See Fig. 1)
The torque value should be calculated as follows.

$$T = \frac{A+B}{A} \times T_1$$

Where T=force which is actually imposed on bolts.

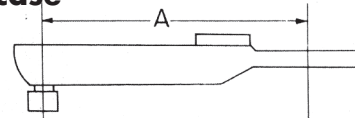
T_1 =indication value of meter.

A=effective length of the body.

B=effective length of extension tool.

- 3 When bolts and nuts are tightened, the grasping position shall be at the center of the knurled zone, and tightening should be performed. (See Fig. 2)

Normal case



When an extension tool employed:

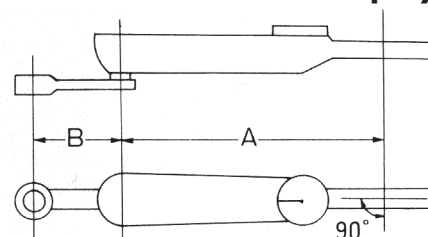


Fig.1

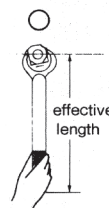


Fig.2
Adequate
tightening
torque.

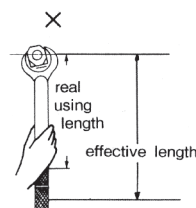


Fig.3
Tightening
torque
increases.

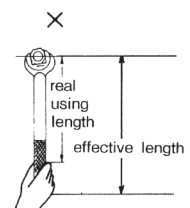


Fig.4
Tightening
torque
decreases.

Bolt tightening torque table

Bolt width across flats (mm)			Bolt screw nominal dia.	Reference standard tightening torque ^{kgf·cm} ^{Nm}			
hexagon head bolt	set screw	hexagon socket head cap screw		Standard Bolt	7T,8T (high ten.)	10T,11T (high ten.) friction connection	Brass
4	(0.9)	(1.5)	M2	1.5 0.15	2.7 0.26	3.6 0.35	0.8 0.08
4.5	(1.27)	(2)	M2.5	3.2 0.31	5.8 0.57	7.7 0.76	1.6 0.16
5.5	1.5	2.5	M3	6 0.59	10.8 1.06	15 1.47	3 0.29
6	—	—	(M3.5)	10 0.98	18 1.77	24 2.35	5 0.49
7	2	3	M4	16 1.57	28 2.75	30 2.94	8 0.78
8	—	—	(M4.5)	21 2.06	38 3.73	50 4.9	11 1.08
8	2.5	4	M5	30 2.94	54 5.30	72 7.06	15 1.47
10	3	5	M6	50 4.9	90 8.83	120 11.77	25 2.45
11	—	—	(M7)	90 8.83	160 15.69	220 21.57	45 4.41
13	4	6	M8	120 11.77	220 21.57	290 28.44	60 5.88
17	5	8	M10	240 23.54	430 42.17	580 56.88	120 11.77
19	6	10	M12	420 41.19	760 74.53	1,000 98.07	210 20.59
22	6	12	(M14)	690 67.67	1,240 121.6	1,650 161.8	350 34.32
24	8	14	M16	1,080 105.9	2,000 196.1	2,600 255	540 52.96
27	8	14	(M18)	1,500 147.1	2,700 264.8	3,600 353	750 73.55
30	10	17	M20	2,100 205.9	3,800 372.7	5,100 500.1	1,050 103
32	—	17	(M22)	2,800 274.6	5,100 500.1	6,700 657	1,400 137.3
36	—	19	M24	3,400 333.4	6,100 598.2	8,200 804.1	1,700 166.7
41	—	19	(M27)	5,400 529.6	9,700 951.2	13,000 1,275	2,700 264.8
46	—	22	M30	7,200 706.1	13,000 1,275	17,300 1,697	3,600 353
50	—	24	(M33)	10,000 980.7	18,000 1,765	24,000 2,354	5,000 490.3
55	—	27	M36	13,000 1,275	23,400 2,295	31,200 3,060	6,500 637.4
60	—	27	(M39)	16,000 1,569	28,800 2,824	38,400 3,766	8,000 784.5
65	—	32	M42	20,000 1,961	36,000 3,531	48,000 4,707	10,000 980.7
JIS B1180	JIS B1177	JIS B1176	Related standards	SS	SCr	SCr	C-B
			Material	S-C	SCM	SCM	C-R
			Strength classify (JIS B1051)	4·6 ~ 6·9	8·8 ~ 12·9	10·9 ~ 12·9	A-B

Note: 1. The size in () of width across flats is subject to other standards than JIS.
 2. Products for attached with () to the bolt and screw dia, should not be used if possible.

torque unit and conversion table

	Metric	SI unit	Imperial
Torque unit	kgf·cm kgf·m gf·cm	N·m N·cm	lbf·in lbf·ft OZf·in
Conversion in unit	1 kgf·m = 100 kgf·cm 1 kgf·cm = 1000 gf·cm 1 kgf·m = 10 kgf·mm	1 N·m = 100 N·cm	1 lbf·ft = 12 lbf·in 1 lbf·in = 16 OZf·in
Conversion between unit	1 kgf·cm = 0.098065 N·m 1 kgf·cm = 0.8679627 lbf·in 1 kgf·cm = 0.072330 lbf·ft	1 N·m = 10.1972 kgf·cm 1 N·m = 8.850 lbf·in 1 N·m = 0.737562 lbf·ft	1 lbf·in = 1.15 kgf·cm 1 lbf·in = 0.112985 N·m 1 lbf·ft = 13.825 kgf·cm 1 lbf·ft = 1.356 N·m
Force unit	1 kgf = 9.807 N 1 kgf = 2.205 lbf	1 N = 0.101 972 kgf 1 N = 0.224809 lbf	1 lbf = 0.453592 kgf 1 lbf = 4.448 N (1 lbf = 16 OZf)
Length	1 cm = 0.393701 in	1 m = 3.281 ft	1 in = 2.54cm 1 ft = 0.305m (1 ft = 12 in)



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2024-4-0000